

Overall Design and Experimental Verification of Piezoelectric Smart Structures for Vibration and Noise Control

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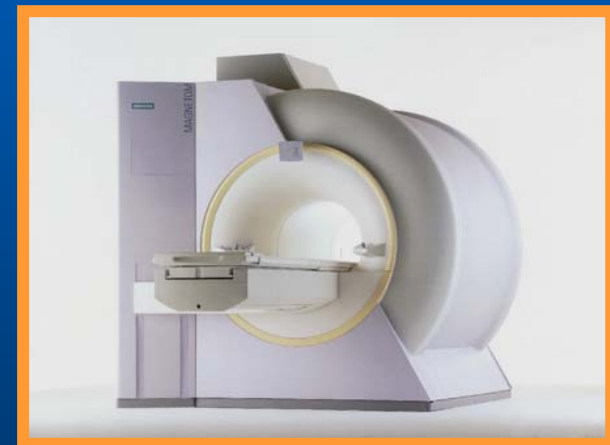
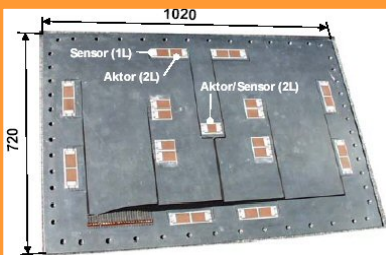
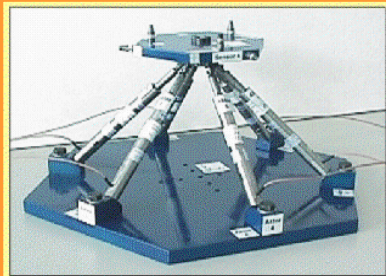
Workshop on “Direct and Inverse Problems in Piezoelectricity”
*Johann Radon Institute Linz
6. – 7. October 2005*

- I Objectives
- II Overall virtual development of smart systems
- III Finite element analysis of piezoelectric smart structures
- IV Modeling of piezoelectric fibre composites
- V Shell type models for piezoelectric composites
- VI Controller design
- VII Best positions of actuators/sensors at structures
- VIII Test examples
- IX Industrial examples
- X Summary

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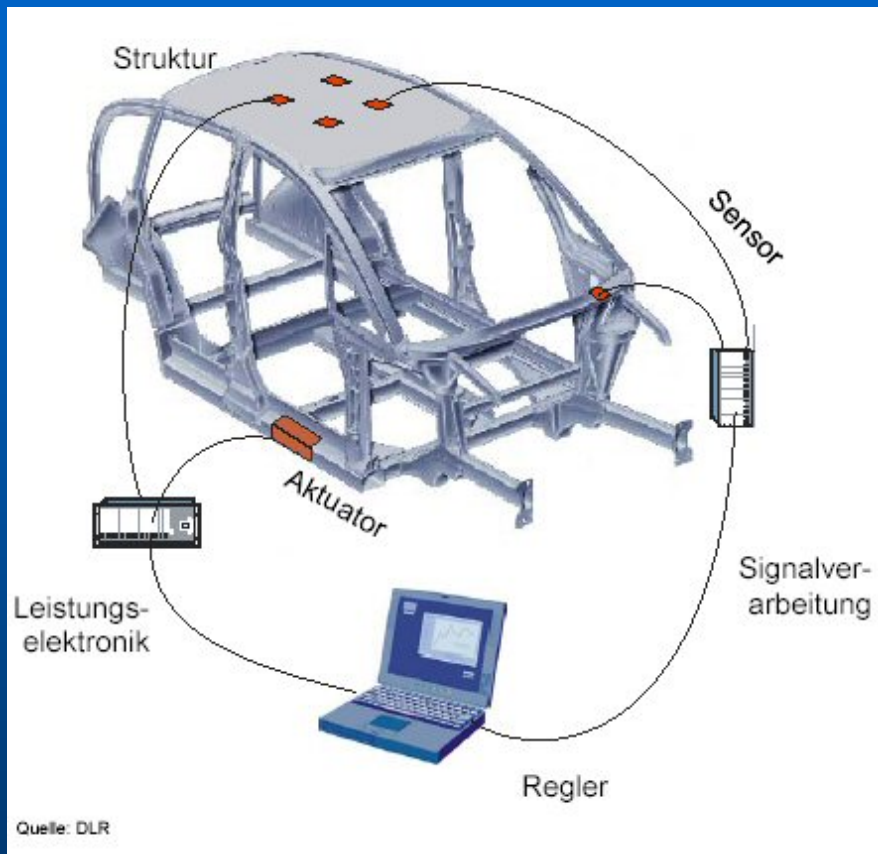
- Vibration and noise control, shape control
- Modelling, simulation, overall design tools
- Experimental verification (hardware-in-the-loop realization) and applications



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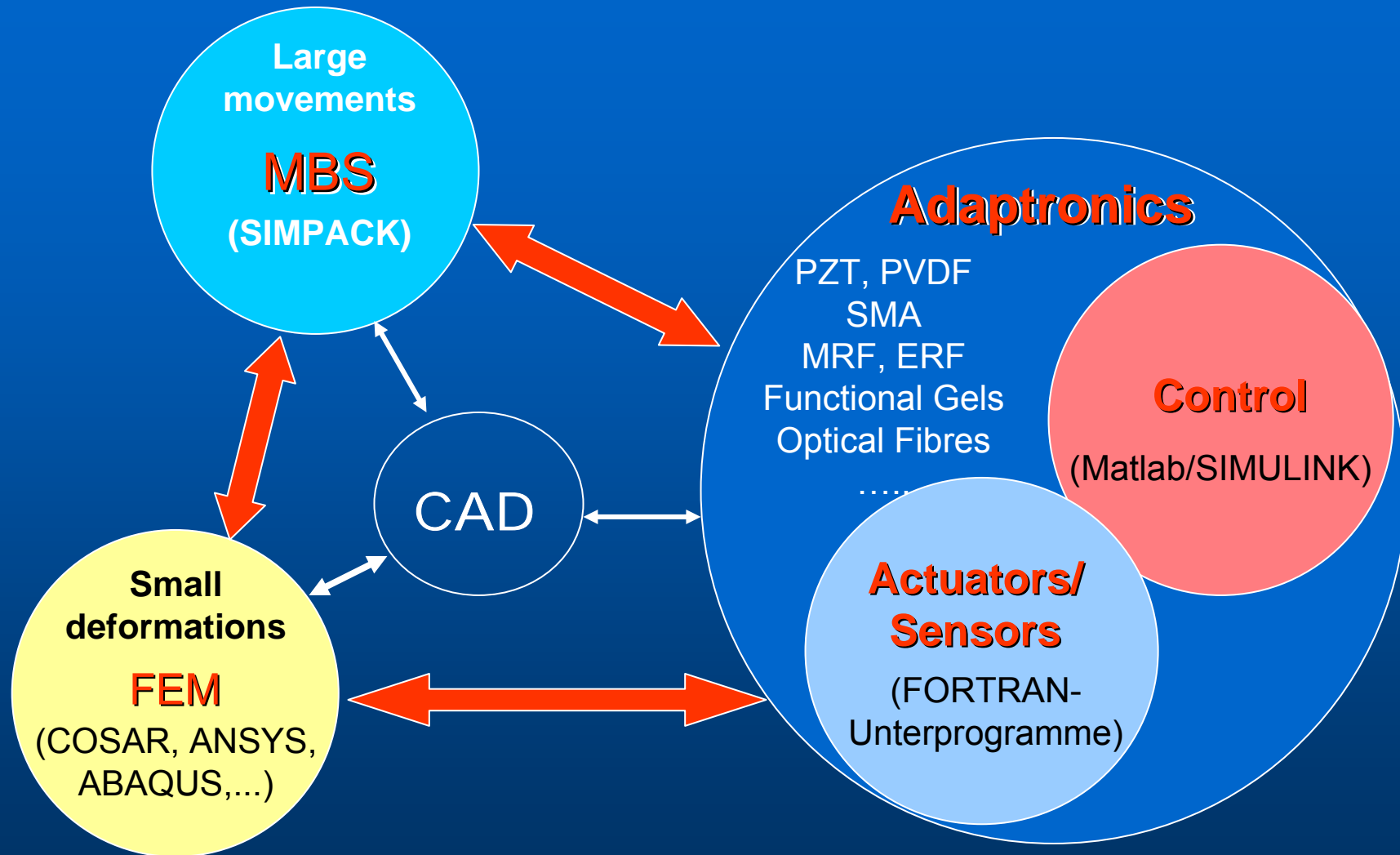
Vibration and noise suppression under different operation conditions

**Virtual Systems Design**

1. Selection of appropriate actuators and sensors
2. Optimal placement of actuators and sensors at the structure
3. Design of the controller
4. Overall virtual simulation of the system
5. Optimisation of the system
6. Hardware-in-the-loop experiments

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Constitutive Equations

Mechanic

$$T_{ik} = C_{iklm}^E S_{lm} - e_{lik} E_l - \lambda_{ik}^E \theta$$

$$D_i = e_{ilm} S_{lm} + \varepsilon_{il}^E E_l + \pi_i^E \theta$$

Electric

Temperature

T – stresses,
 D – el. displacements
 S – strains,
 E – electric field

Görnand, A., Gabbert, U.: Finite element analysis of thermopiezoelectric smart structures. Acta Mechanica 154, 129-140 (2002).

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3D constitutive equations

$$\mathbf{C} = \begin{bmatrix} c_{11} & c_{12} & c_{13} & 0 & 0 & 0 \\ & c_{11} & c_{13} & 0 & 0 & 0 \\ & & c_{33} & 0 & 0 & 0 \\ & & & c_{66} & 0 & 0 \\ & \text{symm.} & & & c_{44} & 0 \\ & & & & & c_{44} \end{bmatrix} \quad \mathbf{e} = \begin{bmatrix} 0 & 0 & e_{31} \\ 0 & 0 & e_{31} \\ 0 & 0 & e_{33} \\ 0 & e_{15} & 0 \\ e_{15} & 0 & 0 \end{bmatrix} \quad \boldsymbol{\varepsilon} = \begin{bmatrix} \varepsilon_{11} & 0 & 0 \\ & \varepsilon_{11} & 0 \\ \text{symm.} & & \varepsilon_{33} \end{bmatrix}$$



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Balance equations

$$\operatorname{div} \boldsymbol{\sigma} + \rho \bar{\mathbf{b}} - \rho \frac{\partial^2 \mathbf{u}}{\partial t^2} = 0$$

$$\operatorname{div} \mathbf{D} = 0$$

$$\operatorname{div} \mathbf{q} - \rho r + \Theta \rho \dot{\eta} = 0$$

Weak form of the balance equations

$$\int_V (\operatorname{div} \boldsymbol{\sigma} + \rho \bar{\mathbf{b}} - \rho \frac{\partial^2 \mathbf{u}}{\partial t^2}) \delta \mathbf{u} dV + \int_V (\operatorname{div} \mathbf{D}) \delta \phi dV + \int_V (\operatorname{div} \mathbf{q} - \rho r + \Theta \rho \dot{\eta}) \delta \vartheta dV + \dots BCs \dots = 0$$

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Approximation of the unknown fields

$$\text{Displacements: } \mathbf{u}_i = \sum_{L=1}^{M^{(me)}} \mathbf{N}_L^{(me)} \mathbf{u}_{iL} \quad \text{Electric potential: } \phi = \sum_{L=1}^{M^{(el)}} \mathbf{N}_L^{(el)} \phi_L$$

$$\text{Temperature: } \mathcal{G} = \sum_{L=1}^{M^{(th)}} \mathbf{N}_L^{(th)} \mathcal{G}_L$$

Semi-discrete form of the equations of motion

$$\begin{bmatrix} \mathbf{M}_{uu} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} \end{bmatrix} \begin{bmatrix} \ddot{\mathbf{u}} \\ \ddot{\phi} \\ \ddot{\mathcal{G}} \end{bmatrix} + \begin{bmatrix} \mathbf{R}_{uu} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} \\ \Theta \mathbf{K}_{\mathcal{G}u} & -\Theta \mathbf{K}_{\mathcal{G}\phi} & \mathbf{H}_{\mathcal{G}\mathcal{G}} \end{bmatrix} \begin{bmatrix} \dot{\mathbf{u}} \\ \dot{\phi} \\ \dot{\mathcal{G}} \end{bmatrix} + \begin{bmatrix} \mathbf{K}_{uu} & \mathbf{K}_{u\phi} & -\mathbf{K}_{u\mathcal{G}} \\ \mathbf{K}_{\phi u} & -\mathbf{K}_{\phi\phi} & \mathbf{K}_{\phi\mathcal{G}} \\ \mathbf{0} & \mathbf{0} & \mathbf{K}_{\mathcal{G}\mathcal{G}} \end{bmatrix} \begin{bmatrix} \mathbf{u} \\ \phi \\ \mathcal{G} \end{bmatrix} = \begin{bmatrix} \mathbf{f}_u \\ \mathbf{f}_\phi \\ \mathbf{f}_\mathcal{G} \end{bmatrix}$$

The basis is the linear acoustic wave equation (small perturbations related to an ambient reference state)

$$\Delta p = \frac{1}{c^2} \ddot{p}$$

With the velocity potential Φ , which is a scalar field related to the velocity as $\mathbf{v} = -\mathbf{D}_a \Phi$ of the fluid particles the pressure can be written as $p = \rho_0 \dot{\Phi}$. This results in

$$\Delta \Phi = \frac{1}{c^2} \ddot{\Phi}$$

The weak form of the acoustic wave equation results in

$$\chi = -\frac{1}{c^2} \int_f \delta \Phi \ddot{\Phi} dV - \frac{\rho_0}{Z} \int_{o_z} \delta \Phi \dot{\Phi} dO - \int_{v_i} \delta \Phi \mathbf{D}_a^T \mathbf{D}_a \Phi dV - \int_{o_v} \delta \Phi \bar{v}_n dO \mathbf{D}_a^T \mathbf{D}_a^T \Phi = 0$$

$$\mathbf{D}_a^T = \begin{bmatrix} \frac{\partial}{\partial x} & \frac{\partial}{\partial y} & \frac{\partial}{\partial z} \end{bmatrix}$$

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$$\begin{bmatrix} \mathbf{M}_{ww} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & -\rho_0 \mathbf{M}_a \end{bmatrix} \begin{bmatrix} \ddot{\mathbf{w}} \\ \ddot{\boldsymbol{\phi}} \\ \ddot{\boldsymbol{\Phi}} \end{bmatrix} + \begin{bmatrix} \mathbf{C}_{ww} & \mathbf{0} & -\mathbf{C}_{wc} \\ \mathbf{0} & \mathbf{0} & \mathbf{0} \\ -\mathbf{C}_{wc}^T & \mathbf{0} & -\rho_0(\mathbf{C}_a + \mathbf{C}_I) \end{bmatrix} \begin{bmatrix} \dot{\mathbf{w}} \\ \dot{\boldsymbol{\phi}} \\ \dot{\boldsymbol{\Phi}} \end{bmatrix} +$$

$$\begin{bmatrix} \mathbf{K}_{ww} & \mathbf{K}_{w\phi} & \mathbf{0} \\ \mathbf{K}_{w\phi}^T & -\mathbf{K}_{\phi\phi} & \mathbf{0} \\ \mathbf{0} & \mathbf{0} & -\rho_0(\mathbf{K}_a + \mathbf{K}_I) \end{bmatrix} \begin{bmatrix} \mathbf{w} \\ \boldsymbol{\phi} \\ \boldsymbol{\Phi} \end{bmatrix} = \begin{bmatrix} \mathbf{f}_w \\ \mathbf{f}_\phi \\ -\rho_0 \mathbf{f}_a \end{bmatrix}$$

The velocity of the vibrating structure acts as a acoustic load of the fluid
 The normal velocity of the structure can be expressed as $\dot{u}_n = \mathbf{n}^T \mathbf{N}_w \dot{\mathbf{w}}$

$$\mathbf{f}_{ac} = - \int_{O_s^{(e)}} \mathbf{N}_a^T \mathbf{n}^T \mathbf{N}_w dO \dot{\mathbf{w}} = \frac{1}{\rho_0} \mathbf{C}_{wc}^T \dot{\mathbf{w}}$$

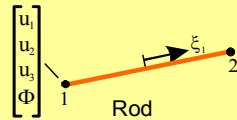
With an additional load term due to the fluid pressure

$$\mathbf{f}_{wc} = \int_{O_s^{(e)}} \mathbf{N}_w^T \mathbf{n} p dO = \rho_0 \int_{O_s^{(e)}} \mathbf{N}_w^T \mathbf{n} \mathbf{N}_a dO \dot{\boldsymbol{\Phi}} = \mathbf{C}_{wc} \dot{\boldsymbol{\Phi}}$$

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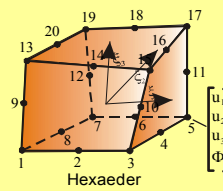


3D Truss & Beam) Elements

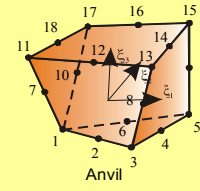


Rod

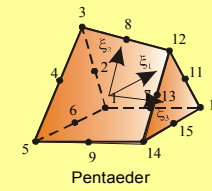
3D Continuum Elements



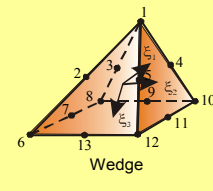
Hexaeder



Anvil

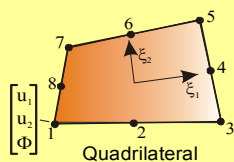


Pentaeder

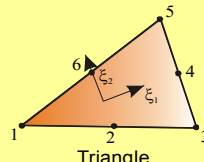


Wedge

2D Plan and Axisymmetric Elements



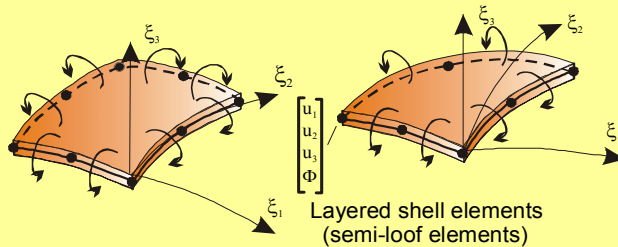
Quadrilateral



Triangle

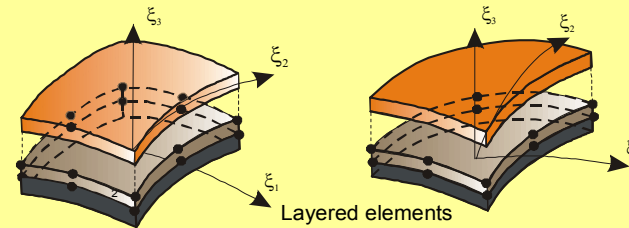
COSAR*)

2.5D Layered Shell Elements



Layered shell elements (semi-loof elements)

3D Layered Shell Elements



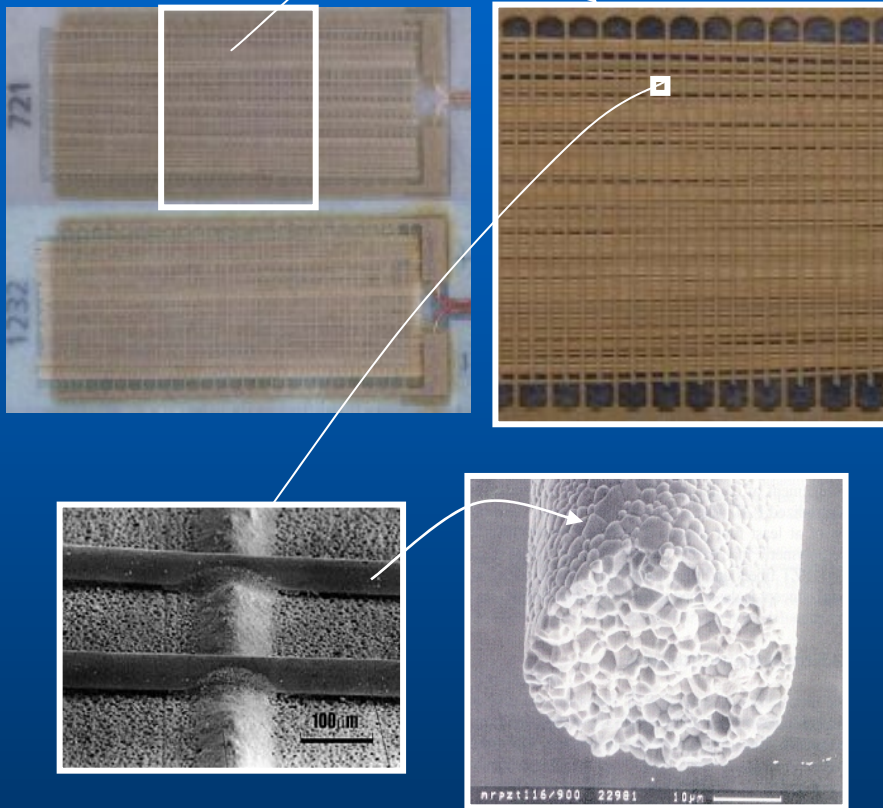
Layered elements

*) siehe www.femcos.de

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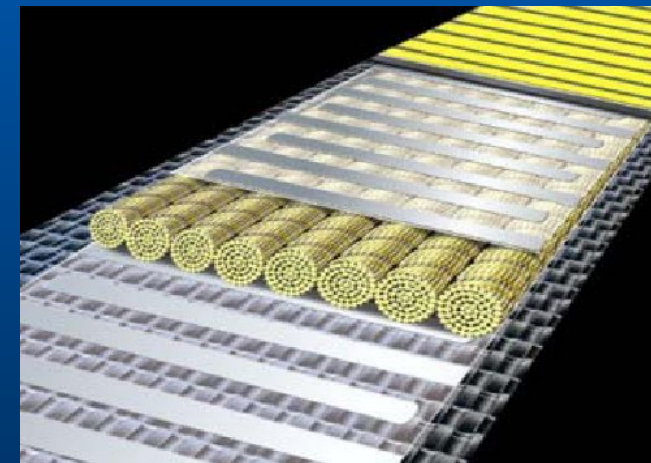
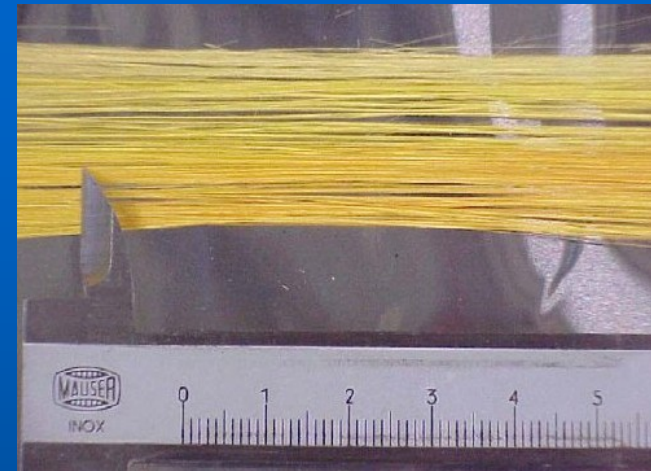


Piezoelectric fiber composites



FhG's Würzburg, Dresden, Bremen

Piezoelectric fibres



Draft of a piezoelectric fiber composite

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$$\begin{Bmatrix} \bar{T}_{11} \\ \bar{T}_{22} \\ \bar{T}_{33} \\ \bar{T}_{23} \\ \bar{T}_{31} \\ \bar{T}_{12} \\ \bar{D}_1 \\ \bar{D}_2 \\ \bar{D}_3 \end{Bmatrix} = \begin{bmatrix} C_{11}^{eff} & C_{12}^{eff} & C_{13}^{eff} & 0 & 0 & 0 & 0 & 0 & -e_{13}^{eff} \\ C_{12}^{eff} & C_{11}^{eff} & C_{13}^{eff} & 0 & 0 & 0 & 0 & 0 & -e_{13}^{eff} \\ C_{13}^{eff} & C_{13}^{eff} & C_{33}^{eff} & 0 & 0 & 0 & 0 & 0 & -e_{33}^{eff} \\ 0 & 0 & 0 & C_{44}^{eff} & 0 & 0 & 0 & -e_{15}^{eff} & 0 \\ 0 & 0 & 0 & 0 & C_{44}^{eff} & 0 & -e_{15}^{eff} & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & C_{66}^{eff} & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & e_{15}^{eff} & 0 & \varepsilon_{11}^{eff} & 0 & 0 \\ 0 & 0 & 0 & e_{15}^{eff} & 0 & 0 & 0 & \varepsilon_{11}^{eff} & 0 \\ e_{13}^{eff} & e_{13}^{eff} & e_{33}^{eff} & 0 & 0 & 0 & 0 & 0 & \varepsilon_{33}^{eff} \end{bmatrix} \begin{Bmatrix} \bar{S}_{11} \\ \bar{S}_{22} \\ \bar{S}_{33} \\ \bar{S}_{23} \\ \bar{S}_{31} \\ \bar{S}_{12} \\ \bar{E}_1 \\ \bar{E}_2 \\ \bar{E}_3 \end{Bmatrix}$$

zero values due to chosen bound. conditions

1. Using the third row to calculate

$$\bar{T}_{33} = C_{33}^{eff} \bar{S}_{33}$$

$$C_{33}^{eff}$$



$$C_{33}^{eff} = \bar{T}_{33} / \bar{S}_{33}$$

2. Using the first row: to calculate

$$\bar{T}_{11} = C_{13}^{eff} \bar{S}_{33}$$

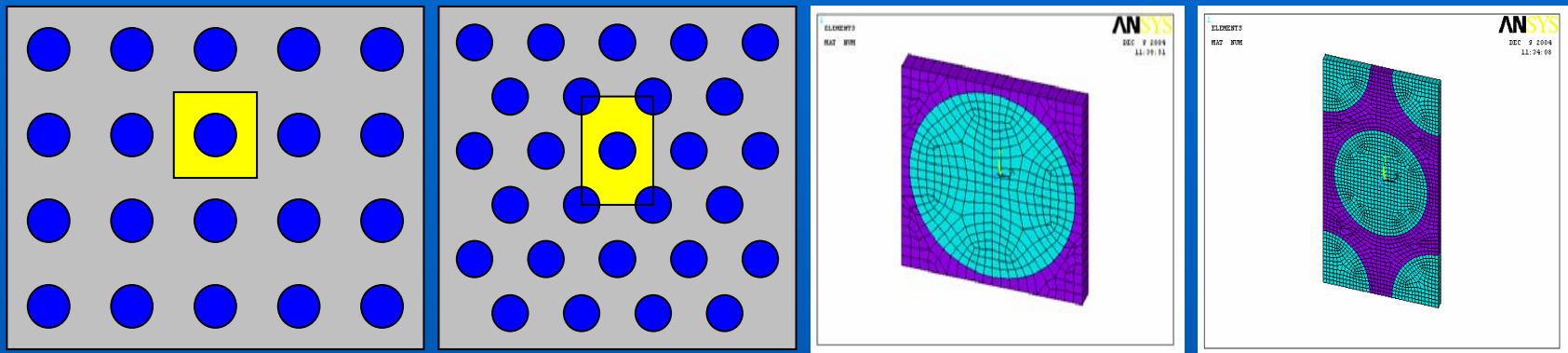
$$C_{13}^{eff}$$



$$C_{13}^{eff} = \bar{T}_{11} / \bar{S}_{33}$$

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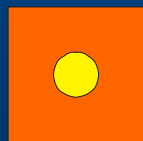


Piezoelectric fibres made from PZT 5A (N/m^2 , C/m^2 and F/m)

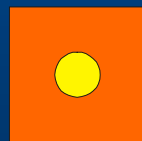
	$C_{11} * E_{10}$	$C_{12} * E_{10}$	$C_{13} * E_{10}$	$C_{33} * E_{10}$	$C_{44} * E_{10}$
PZT	12.1	7.54	7.52	11.1	2.11
	e_{15}	e_{31}	e_{33}	$\epsilon_{11} * E^{-9}$	$\epsilon_{33} * E^{-9}$
PZT	12.3	-5.4	15.8	8.11	7.35

Matrixmaterial: Polymermaterial with $E=1.806 \text{ E9 N/m}^2$, $\nu=0.3994$

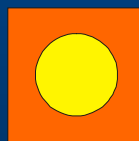
Fibre volume fraction



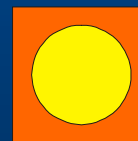
0.111



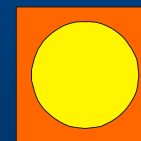
0.222



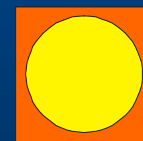
0.333



0.444



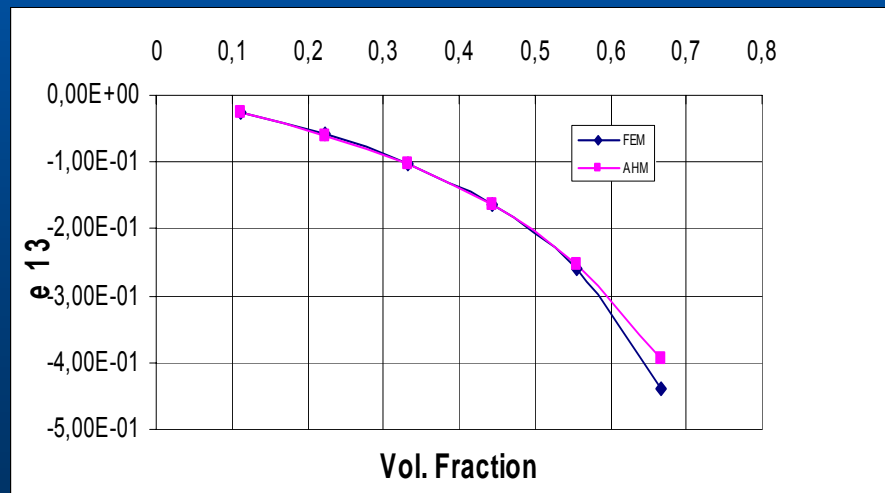
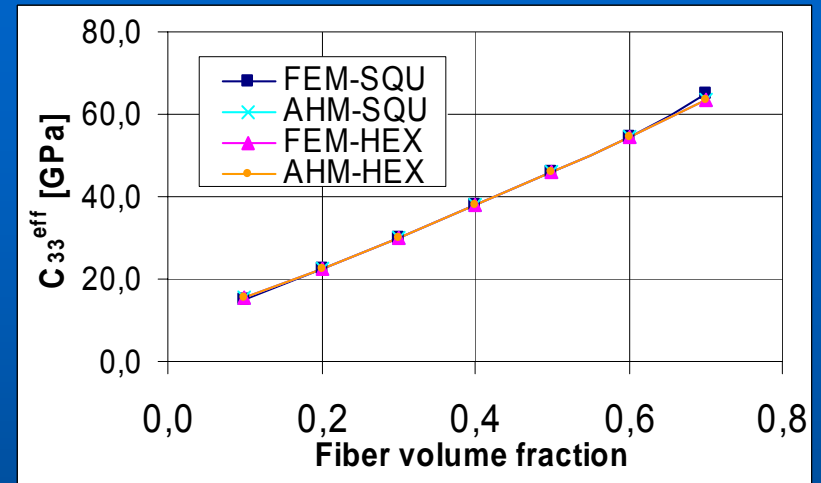
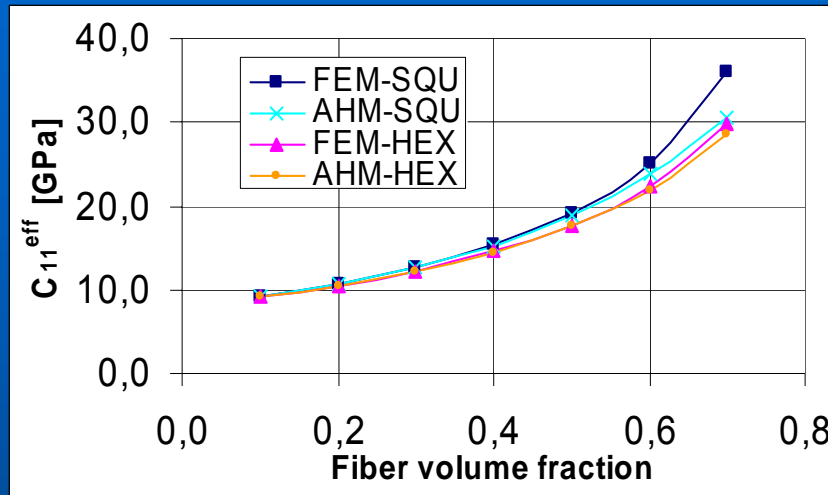
0.556



0.667

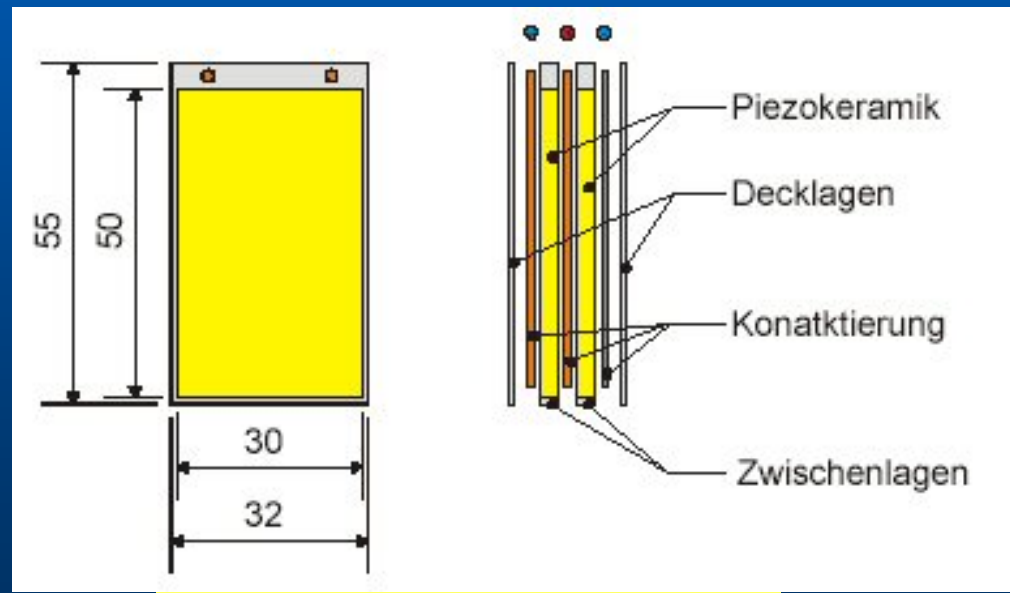
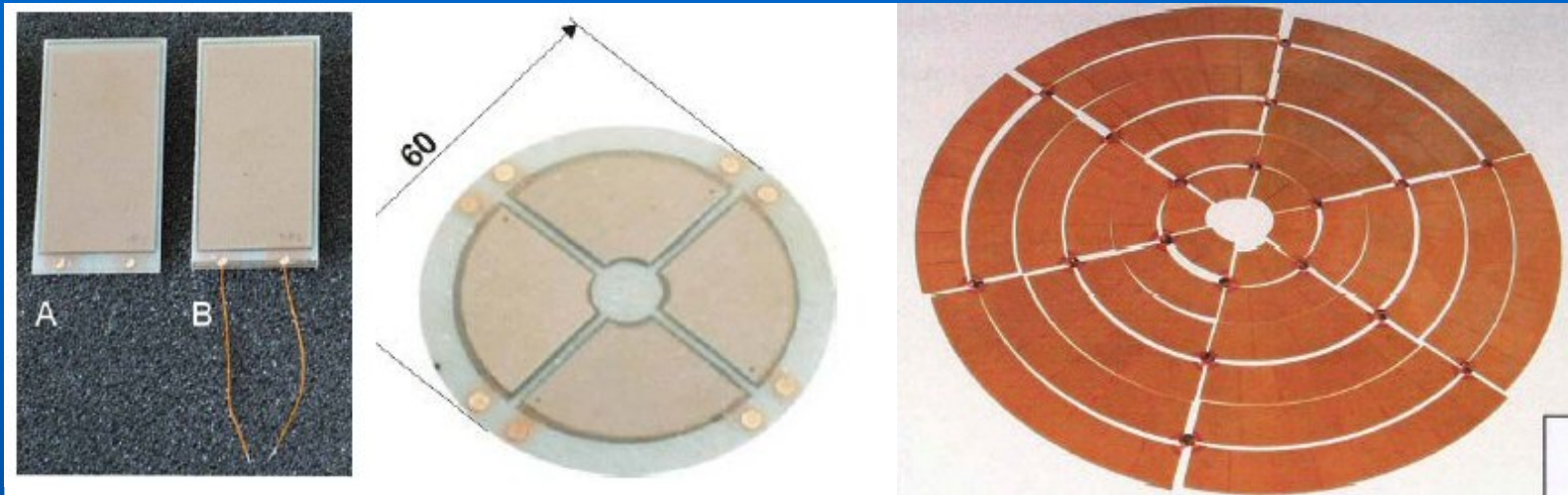
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Selected results compared with calculations based on other methods



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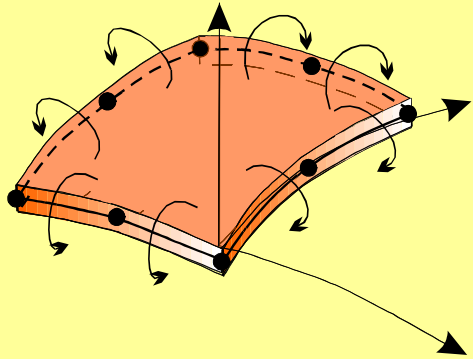




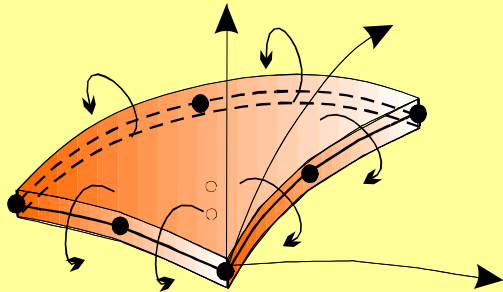
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Classical SemiLoof shell element

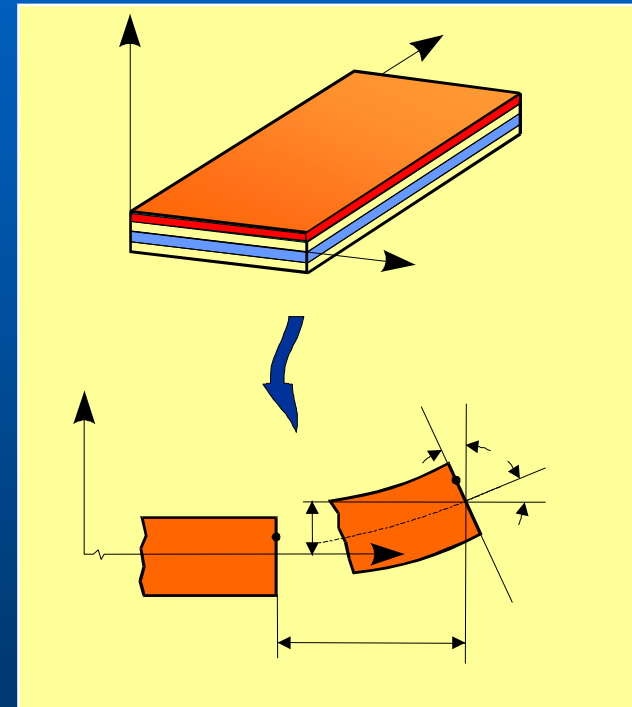


Quadrilateral element with 32 dof's



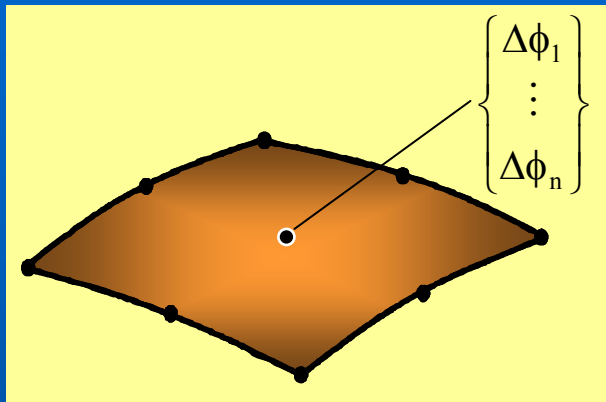
Triangular element with 24 dof's

- Basis: Discrete-Kirchhoff Theory (DKT)
- *Lagrangian* and *Legendre* polynomials
- Tangential rotations only



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- Electromechanical coupling is taken into account
- The piezoelectric layers are assumed to be complete metalized and electroded, where the electric field E_{3i} is again assumed to be constant over thickness h_i :

$$E_{3i} = \Delta\phi/h$$
- The element is enhanced by additional electric potential differences $\Delta\phi_i$ for each active layer i . The coupling is taken into account by:

$$\begin{bmatrix} \mathbf{K}_e^{(mm)} & \mathbf{K}_e^{(me)} \\ \mathbf{K}_e^{(me)T} & \mathbf{K}_e^{(ee)} \end{bmatrix} \begin{Bmatrix} \mathbf{u}_e \\ \Delta\phi_e \end{Bmatrix} = \begin{Bmatrix} \mathbf{f}_e^{(m)} \\ \mathbf{f}_e^{(e)} \end{Bmatrix}$$

$$\mathbf{K}_e^{(mm)} = \int_{A_e} \mathbf{B}^{(m)T} \mathbf{C} \mathbf{B}^{(m)} dA ; \quad \mathbf{K}_e^{(me)} = \int_{A_e} \mathbf{B}^{(m)T} \mathbf{e} \mathbf{B}^{(e)} dA ; \quad \mathbf{K}_e^{(ee)} = \int_{A_e} \mathbf{B}^{(e)T} \boldsymbol{\kappa} \mathbf{B}^{(e)} dA$$

The assumption of the electric field has been intensively investigated!

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$$\mathbf{M}\ddot{\mathbf{q}} + \mathbf{D}_d\dot{\mathbf{q}} + \mathbf{K}\mathbf{q} = \bar{\mathbf{E}}\mathbf{f}(t) + \bar{\mathbf{B}}\mathbf{u}(t)$$

Model reduction (e.g. modal space):

$$\mathbf{q} = \Phi\mathbf{z}$$

State space representation:

$$\mathbf{x}^T = [\mathbf{z} \quad \dot{\mathbf{z}}]^T$$

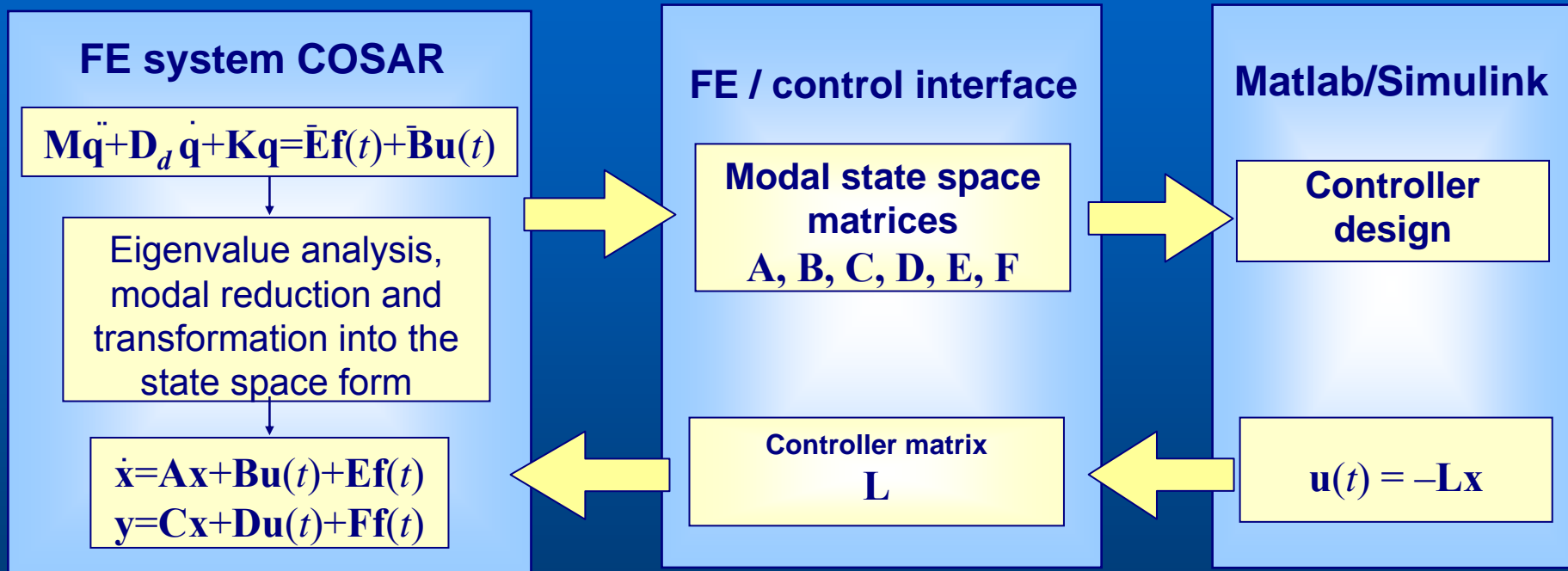
$$\dot{\mathbf{x}}(t) = \begin{bmatrix} \mathbf{0} & \mathbf{I} \\ -\Lambda_r & -\Lambda_r \end{bmatrix} \mathbf{x}(t) + \begin{bmatrix} \mathbf{0} \\ \Phi_r^T \bar{\mathbf{B}} \end{bmatrix} \mathbf{u}(t) + \begin{bmatrix} \mathbf{0} \\ \Phi_r^T \bar{\mathbf{E}} \end{bmatrix} \mathbf{f}(t)$$

$$\dot{\mathbf{x}} = \mathbf{A}\mathbf{x} + \mathbf{B}\mathbf{u} + \mathbf{E}\mathbf{f}$$

$$\mathbf{y} = \mathbf{C}\mathbf{x} + \mathbf{D}\mathbf{u} + \mathbf{F}\mathbf{f}$$

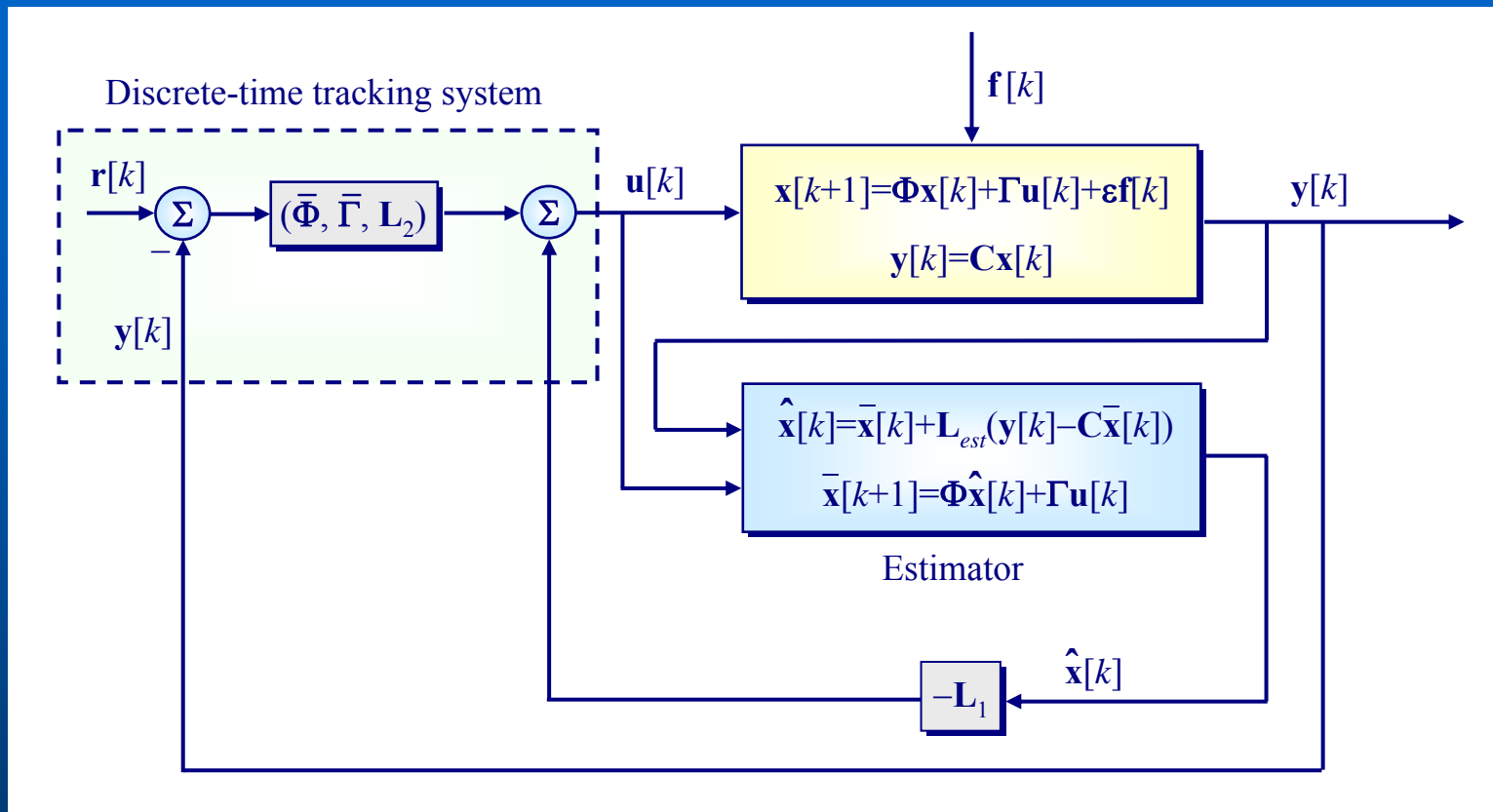
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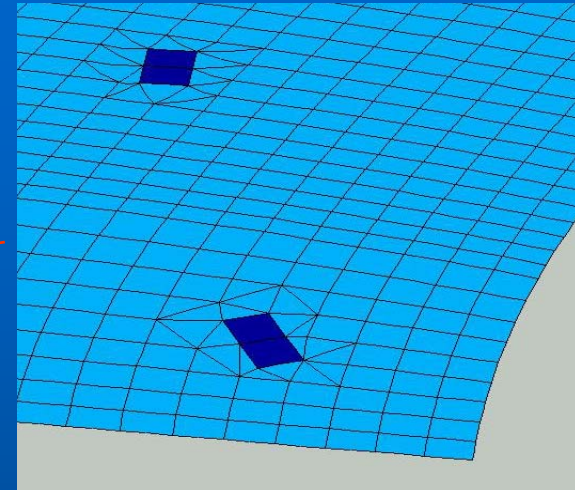
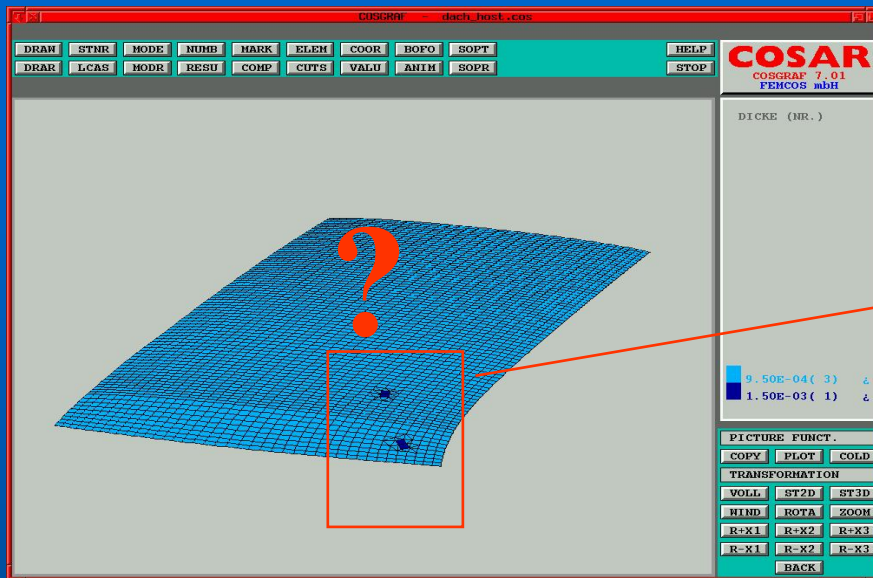




see: T. Nestorović, PhD thesis, Uni Magdeburg, VDI Düsseldorf, 2005

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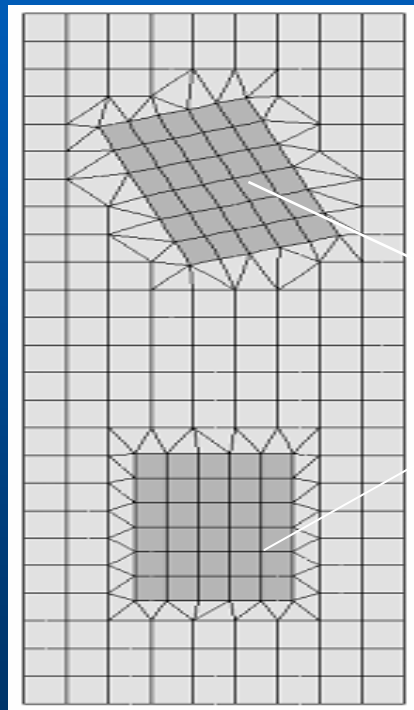


- I) **Discrete continuous optimization (gradient based methods)**
[see the Weber/Gabbert (1998,99); Schulz/Gabbert(2001)]
- II) **Controllability and observeability index**
[see Seeger/Köppe/Gabbert (2002)]
- III) **Continuous optimization (gradient based methods)**
[see Seeger/Gabbert (2003)]
- IV) **Evolutionary optimization**
[see Bohn/Gabbert (2004), WCCM VI]

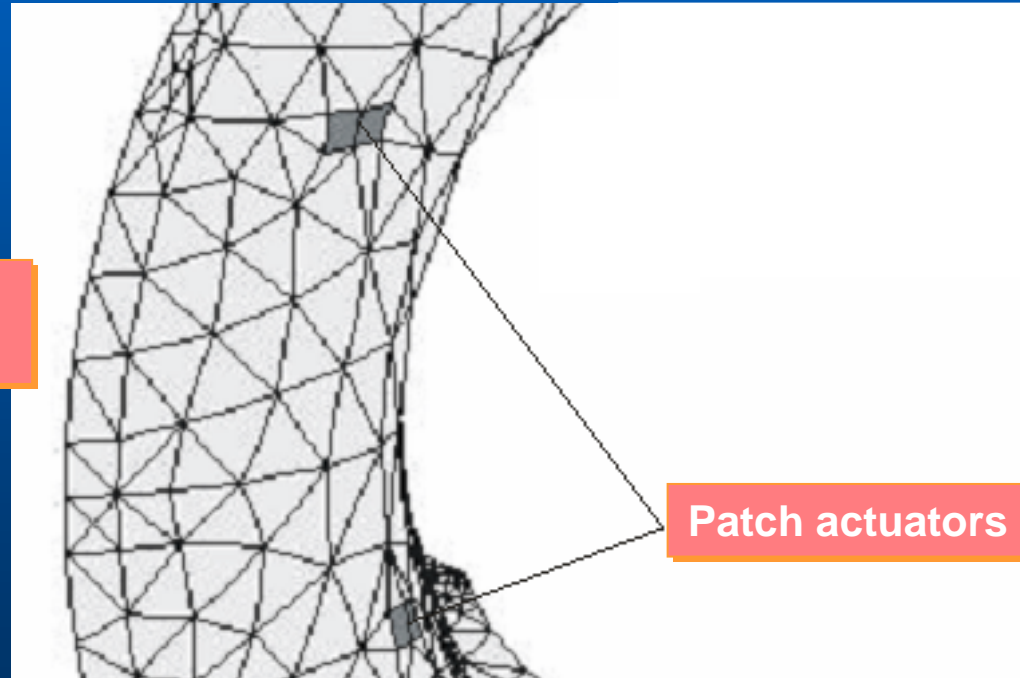
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- Projection of the FE-mesh of the piezoelectric patch into the host structure
- Identification of overlapping elements
- Local remeshing of the host structure with embedded piezoelectric patch



Patch
actuators

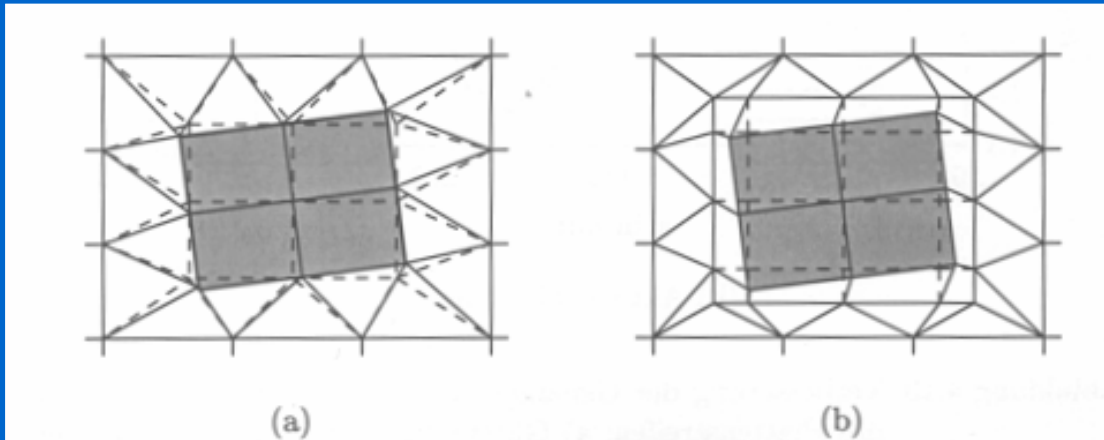


Patch actuators

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Sensitivity

**Accuracy**

Objective function: accuracy sufficient with mesh a) and b)

Gradients: accuracy not sufficient with mesh a)
accuracy sufficient with mesh b)

see: F. Seeger, PhD thesis, Uni Magdeburg, VDI Düsseldorf, 2004

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Starting point is the state space formulation

$$\dot{\mathbf{z}}(t) = \begin{bmatrix} \mathbf{0} & \mathbf{I} \\ -\mathbf{\Lambda} & -\mathbf{\Lambda} \end{bmatrix} \mathbf{z}(t) + \begin{bmatrix} \mathbf{0} \\ \mathbf{\Phi}^T \mathbf{B} \end{bmatrix} \mathbf{u}(t) + \begin{bmatrix} \mathbf{0} \\ \mathbf{\Phi}^T \mathbf{E} \end{bmatrix} \mathbf{f}(t) = \mathbf{A}\mathbf{z} + \mathbf{B}\mathbf{u}(t) + \mathbf{E}\mathbf{f}(t)$$

$$\mathbf{y} = \mathbf{C}\mathbf{z}$$

Transformation in the frequency domain results in

$$j\omega \mathbf{Z}(j\omega) = \mathbf{A}\mathbf{Z}(j\omega) + \mathbf{B}\mathbf{U}(j\omega) + \mathbf{E}\mathbf{F}(j\omega)$$

$$\mathbf{Y}(j\omega) = \mathbf{C}\mathbf{Z}(j\omega)$$

Introducing a controller in the form of $\mathbf{U}(j\omega) = -\mathbf{K}\mathbf{Z}(j\omega)$ results in

$$\mathbf{Y}(j\omega) = \underbrace{\mathbf{C}(j\omega\mathbf{I} - \mathbf{A} + \mathbf{B}\mathbf{K})^{-1}\mathbf{E}}_{\mathbf{H}(j\omega)} \mathbf{F}(j\omega)$$

$$= \mathbf{H}(j\omega)\mathbf{F}(j\omega)$$

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The transfer function can be calculated by solving the linear system of equations

$$(j\omega \mathbf{I} - \mathbf{A} + \mathbf{BK}) \hat{\mathbf{Z}}(j\omega) = \mathbf{E}$$

$$\mathbf{H}(j\omega) = \mathbf{C} \hat{\mathbf{Z}}(j\omega)$$

For the optimization based on the frequency response function an objective function can be created, such as

$$J_F = \frac{1}{\omega_b - \omega_a} \int_{\omega_a}^{\omega_b} \|\mathbf{H}\|_2^2 d\omega.$$

In the gradient based optimization the gradients are required:

$$\frac{\partial J_F^c}{\partial p} = \frac{1}{\omega_b - \omega_a} \int_{\omega_a}^{\omega_b} \frac{\partial}{\partial p} \|\mathbf{H}\|_2^2 d\omega$$

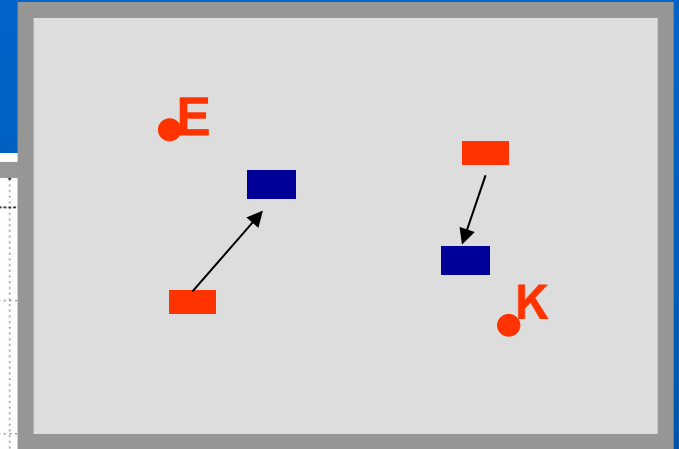
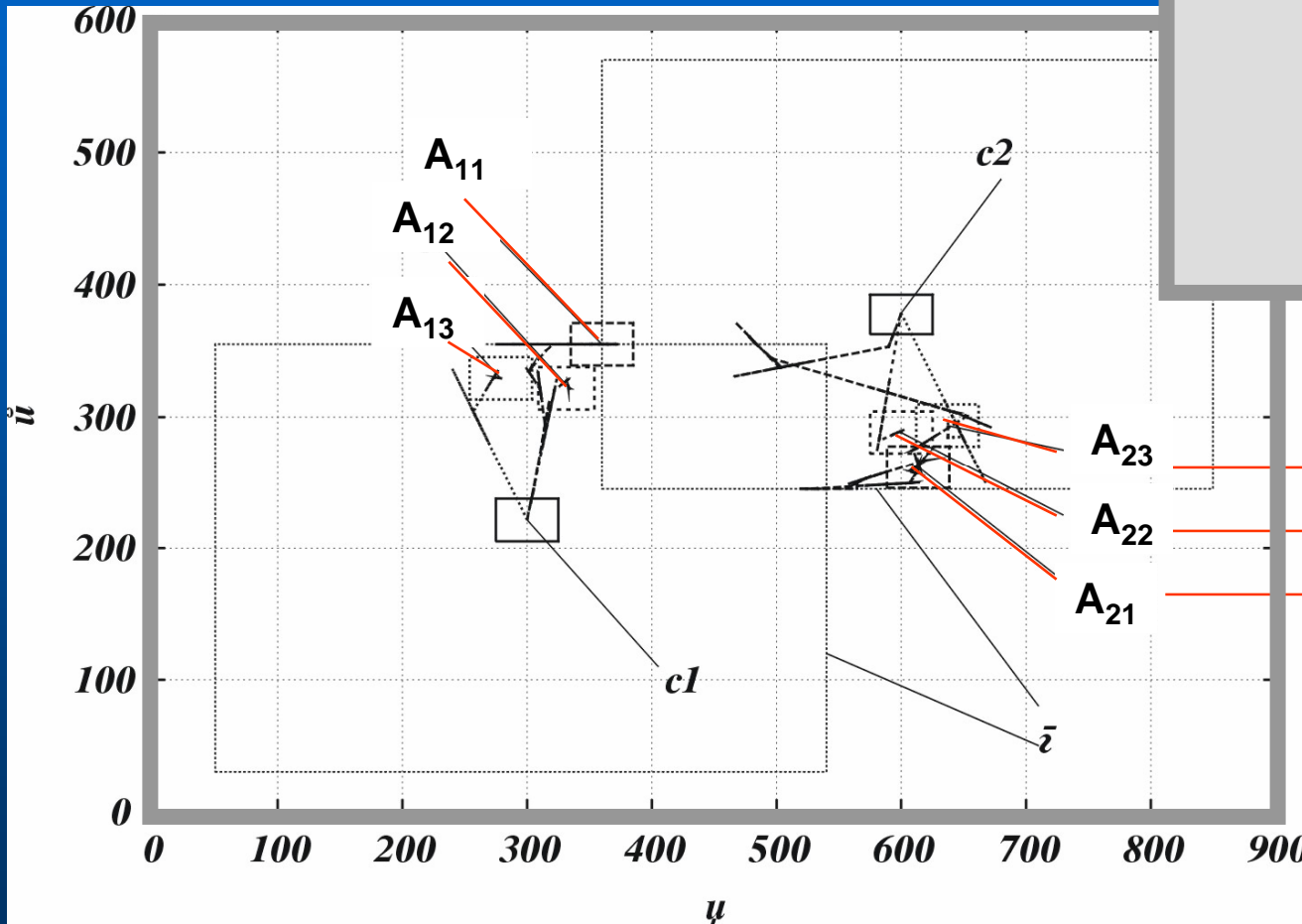
$$\frac{\partial \mathbf{H}}{\partial p} = \frac{\partial \mathbf{C}}{\partial p} \hat{\mathbf{Z}} + \mathbf{C} \frac{\partial \hat{\mathbf{Z}}}{\partial p}.$$

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Clamped plate:

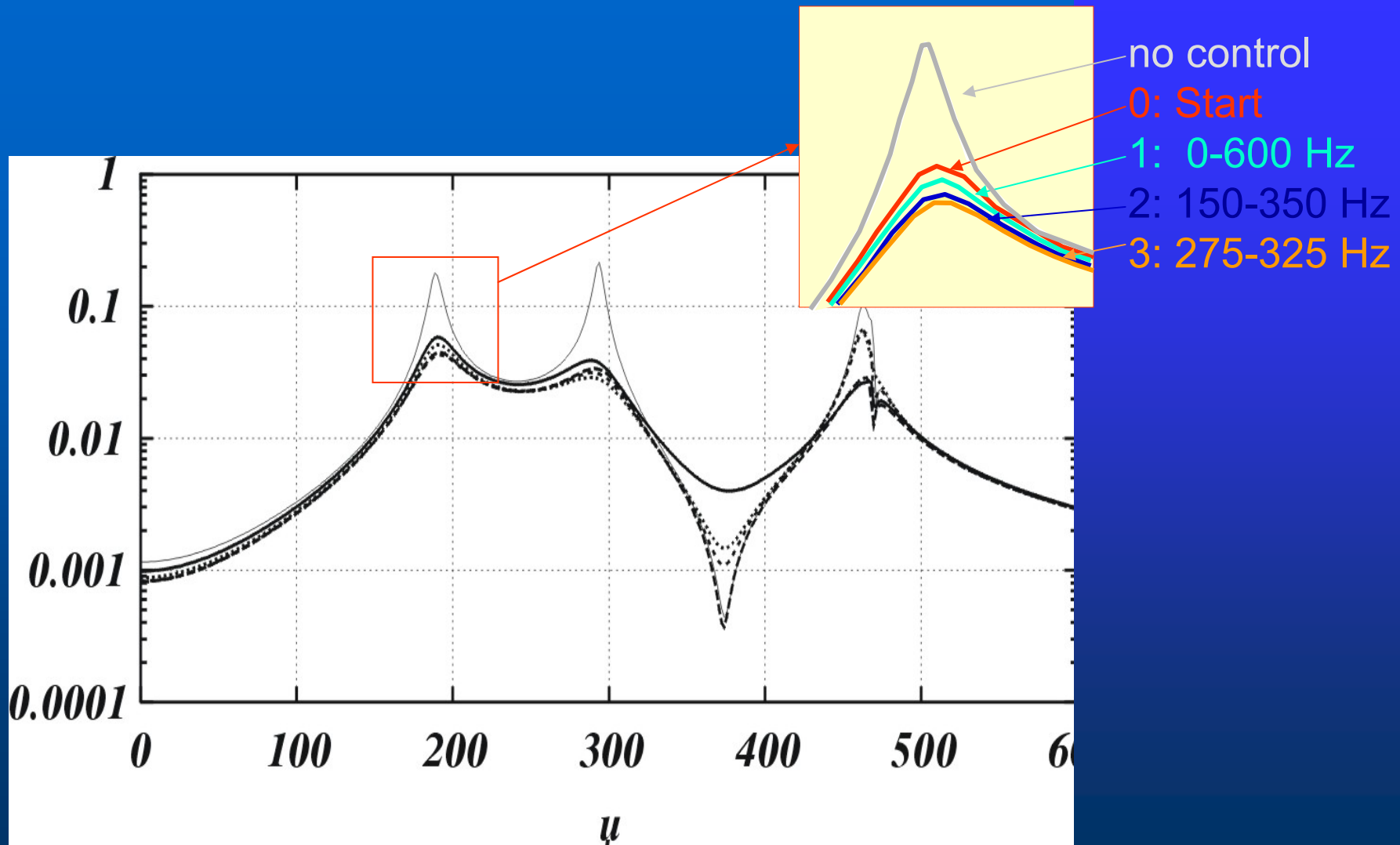
Two actuators to controlling the eigenmodes in a given frequency band



- 3: 275-325 Hz
- 2: 150-350 Hz
- 1: 0-600 Hz

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Modal Controllability Index

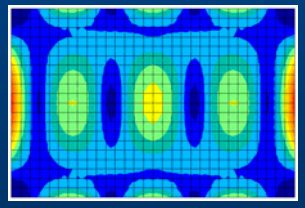
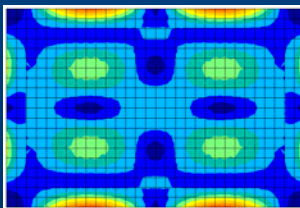
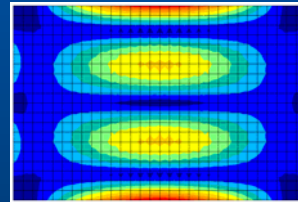
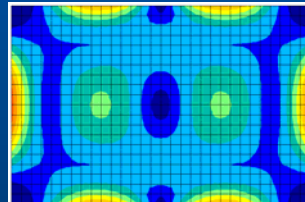
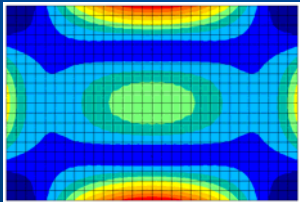
$$\mu_k = \boldsymbol{\varphi}_k^T \overline{\mathbf{B}} \overline{\mathbf{B}}^T \boldsymbol{\varphi}_k$$

This index can be quite simple evaluated based on a finite element model. It can be seen as the signal (voltage of a patch actuator at one point of the mesh, if the structure is excited in one eigenmode). For one mesh point i and the k^{th} eigenmode we receive:

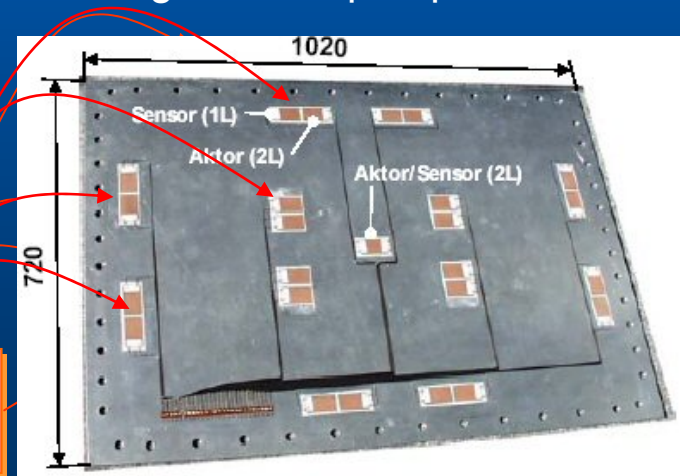
$$\mu_{ki} = \varphi_{ki}^2$$

Example 3: Clamped plate

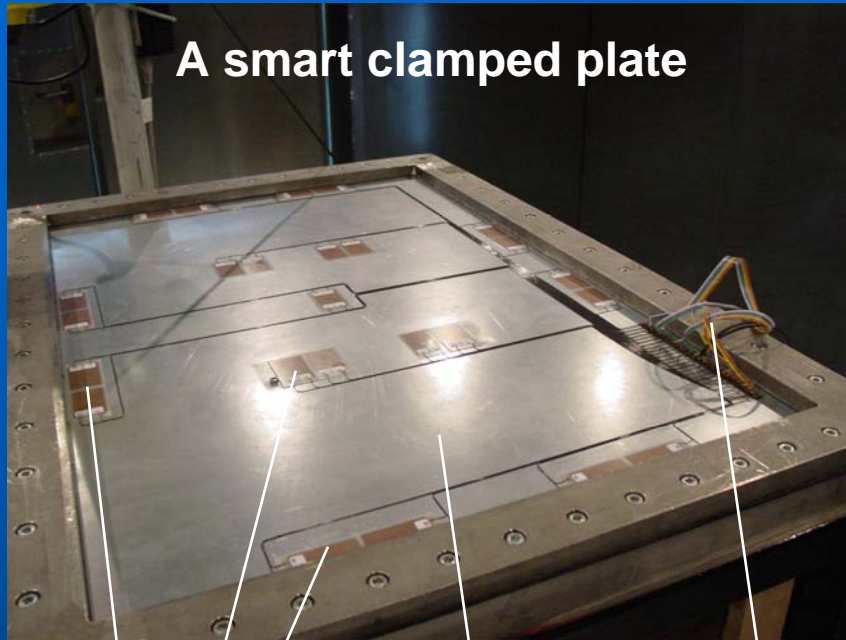
Modal controllability indices of the first five modes of a rectangular clamped plate



Optimal actuator positions



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A smart clamped plate

Thin plate made of Al
(or steel, or GFC)

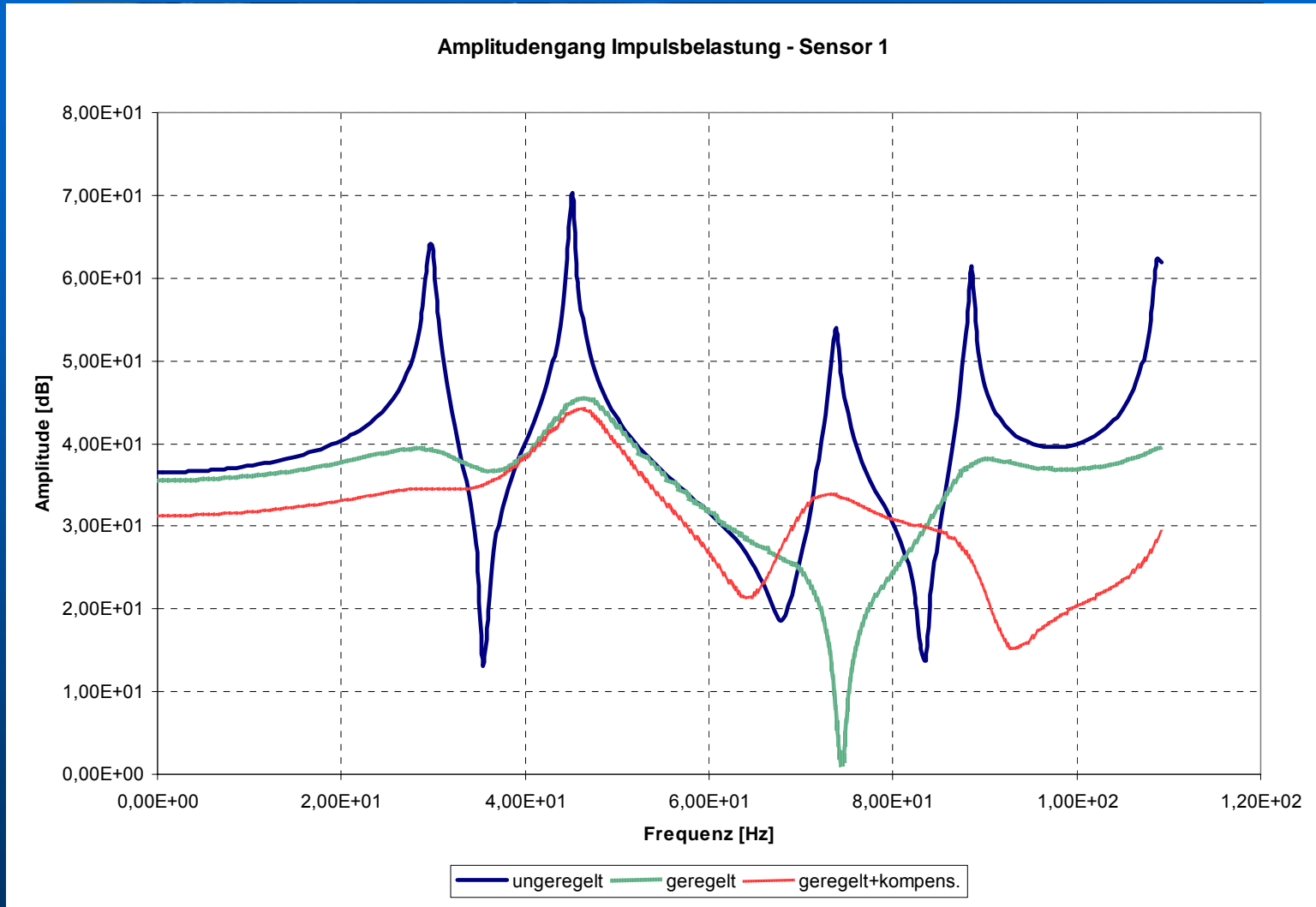
Thin ceramic patches made of PZT

Connection between the ceramic patches and the control unit



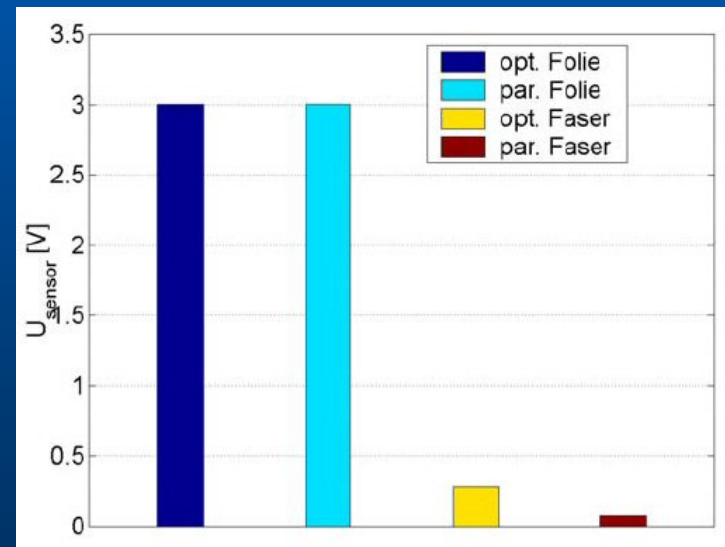
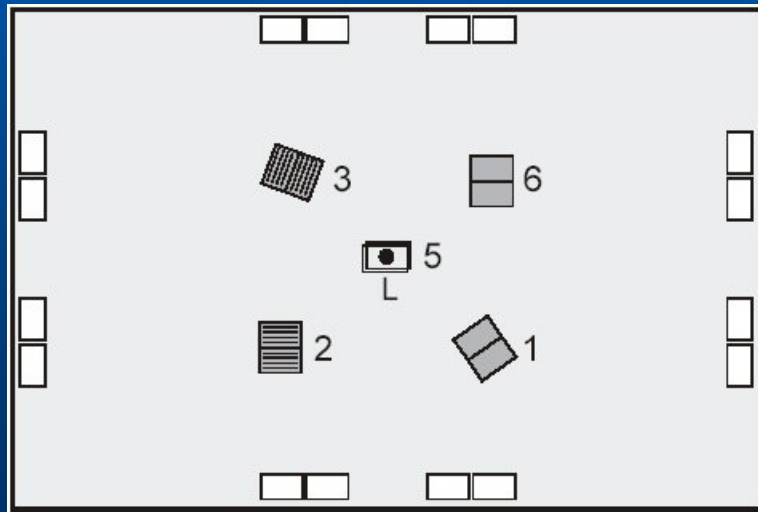
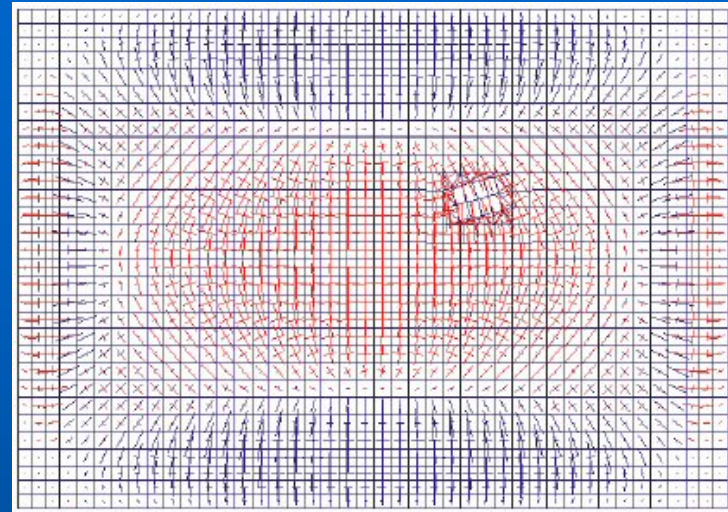
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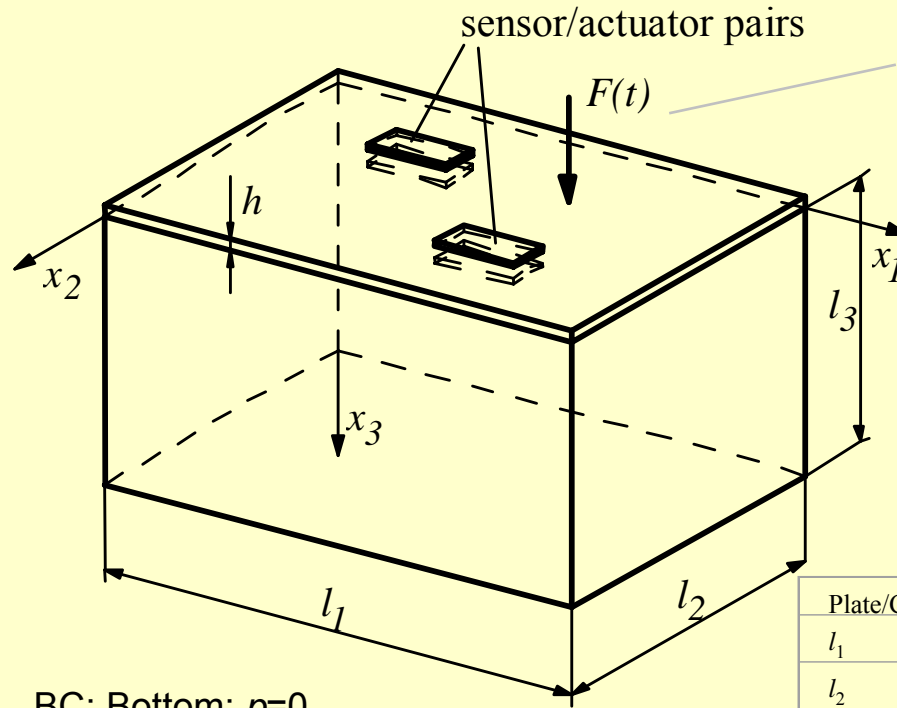
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Excitation with a sin-signal containing the first two eigenfrequencies of the system

Young's modulus E	210000N/mm ²
Poisson's ratio ν	0.3
Density ρ_p	$2.63 \cdot 10^{-9}$ Ns ² /mm ⁴

Speed of sound c	340000mm/s
Fluid density ρ_0	$1.29 \cdot 10^{-12}$ Ns ² /mm ⁴

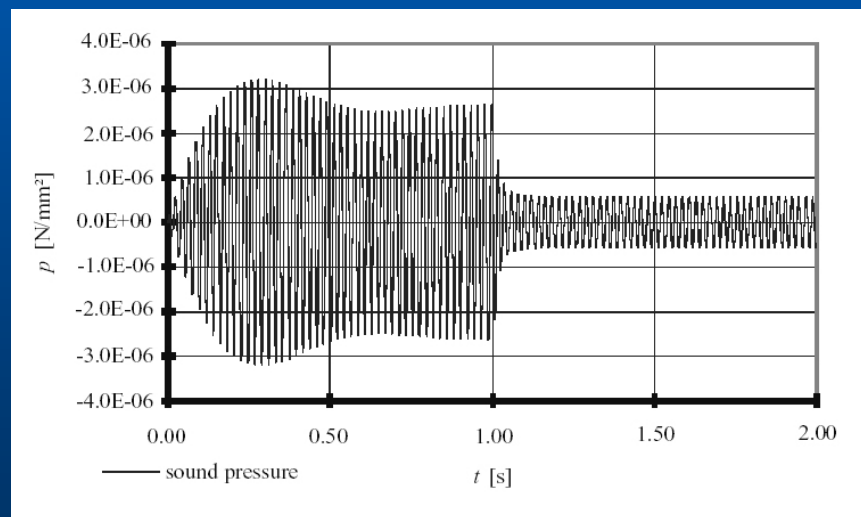
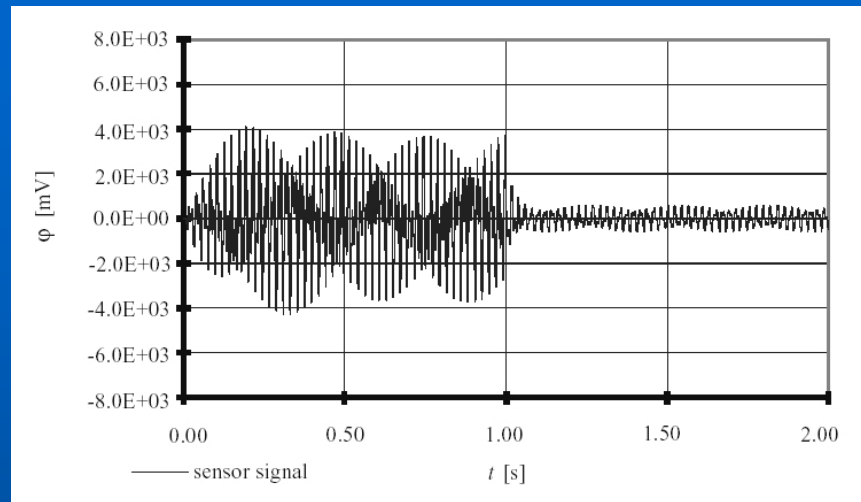
BC: Bottom: $p=0$
Sidewalls: $v=0$

Plate/Cavity System		Actuators/Sensors	
l_1	600mm	Length in x_1 -direction	100mm
l_2	400mm	Length in x_2 -direction	50mm
l_3	400mm	Patch thickness	0.2mm
h (Plate thickness)	2mm		

Elastic Constants				Piezoelectric Constants		Dielectric Constants	
c_{11}	107600N/mm ²	c_{33}	100400N/mm ²	e_{15}	$1.20 \cdot 10^{-5}$ N/(mV)mm	κ_{11}	$1.74 \cdot 10^{-14}$ N/(mV) ²
c_{12}	63120N/mm ²	c_{44}	19620N/mm ²	e_{31}	$-9.60 \cdot 10^{-6}$ N/(mV)mm	κ_{33}	$1.87 \cdot 10^{-14}$ N/(mV) ²
c_{13}	63850N/mm ²	c_{66}	22200N/mm ²	e_{33}	$1.51 \cdot 10^{-5}$ N/(mV)mm	Density ρ	$7.80 \cdot 10^{-9}$ Ns ² /mm ⁴

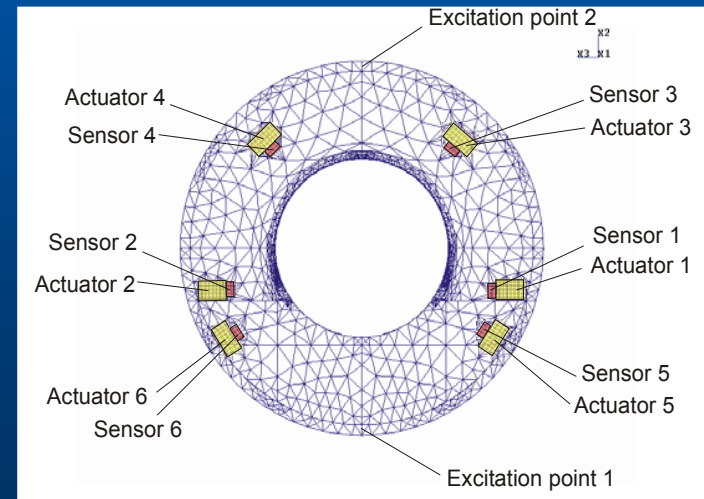
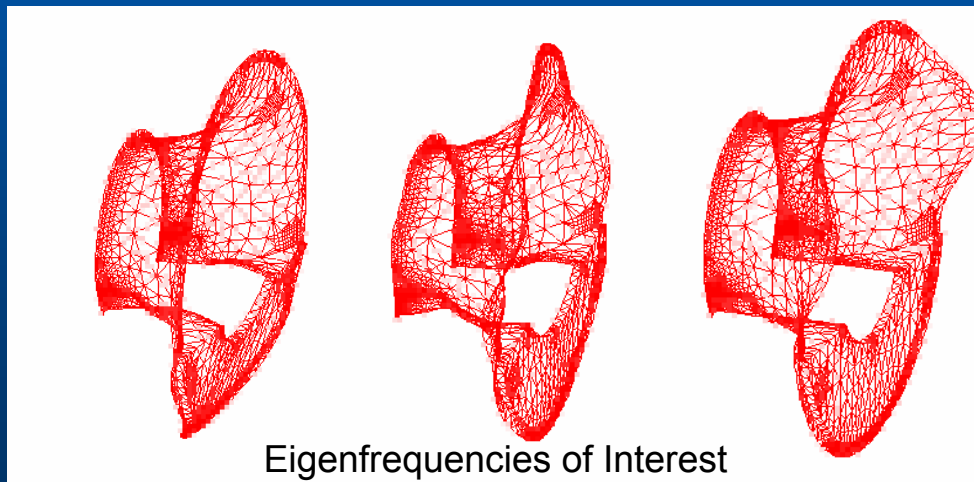
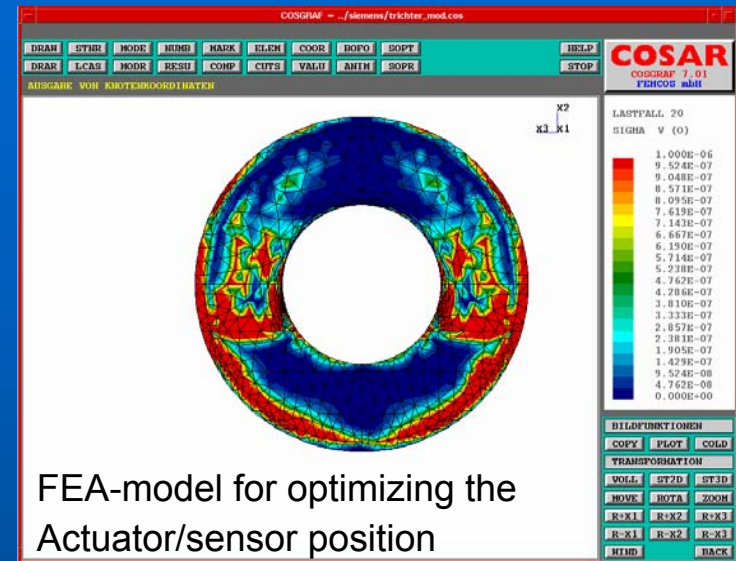
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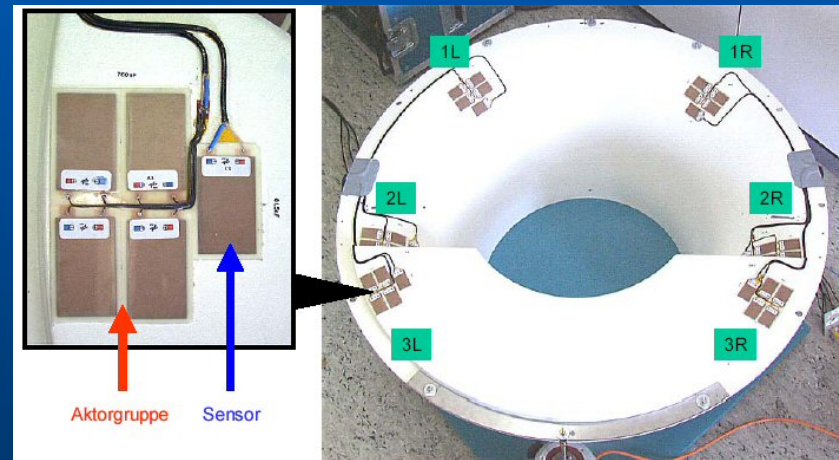
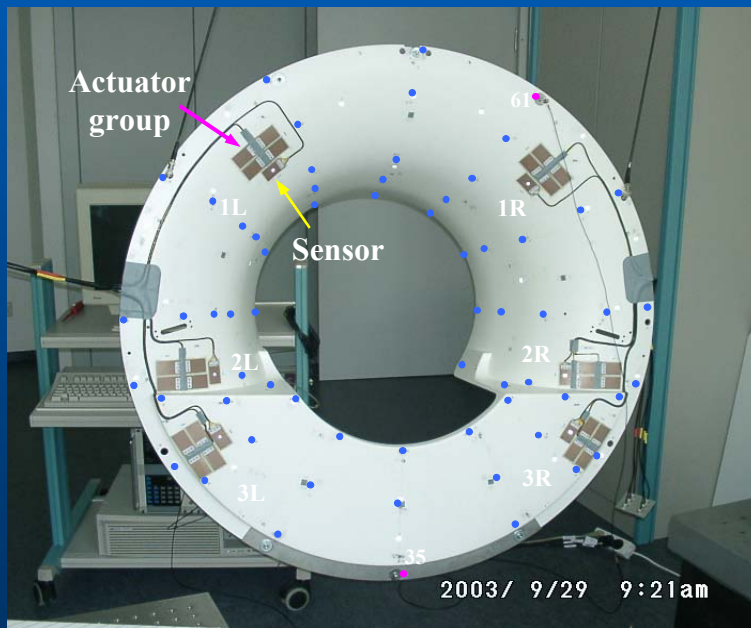
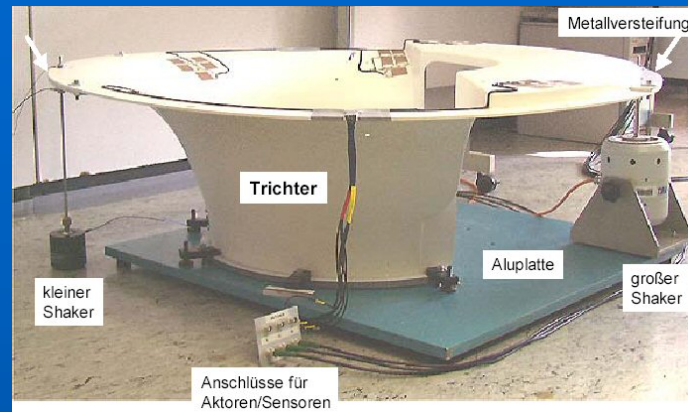
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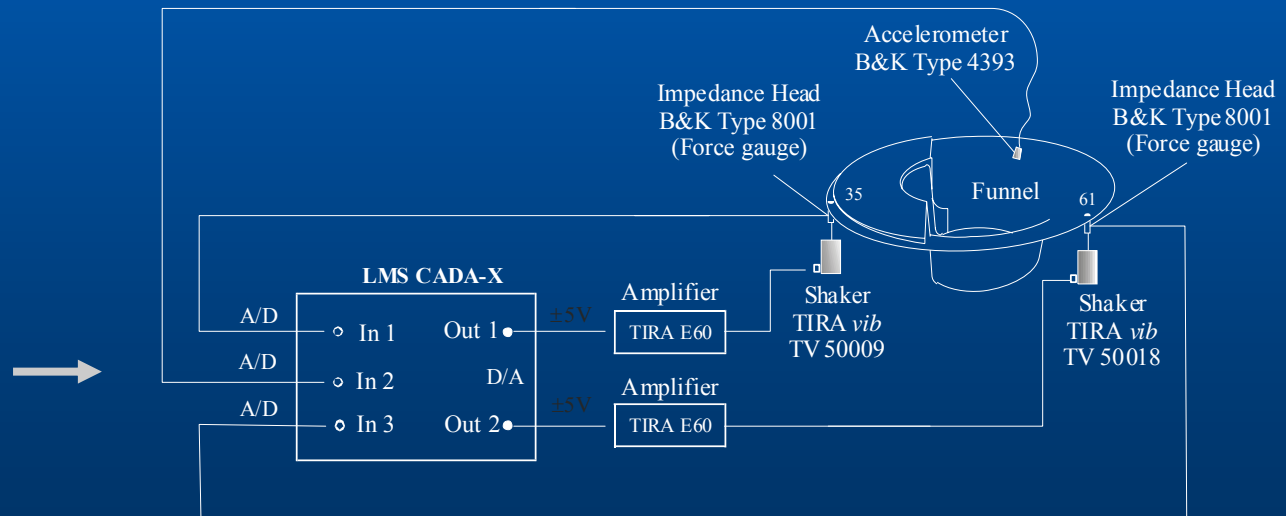
Hardware-in-the-loop experiments



Accelerometer

Experimental rig for the modal analysis with the funnel and LMS CADA-X system

The scheme of the funnel experimental rig for the modal analysis

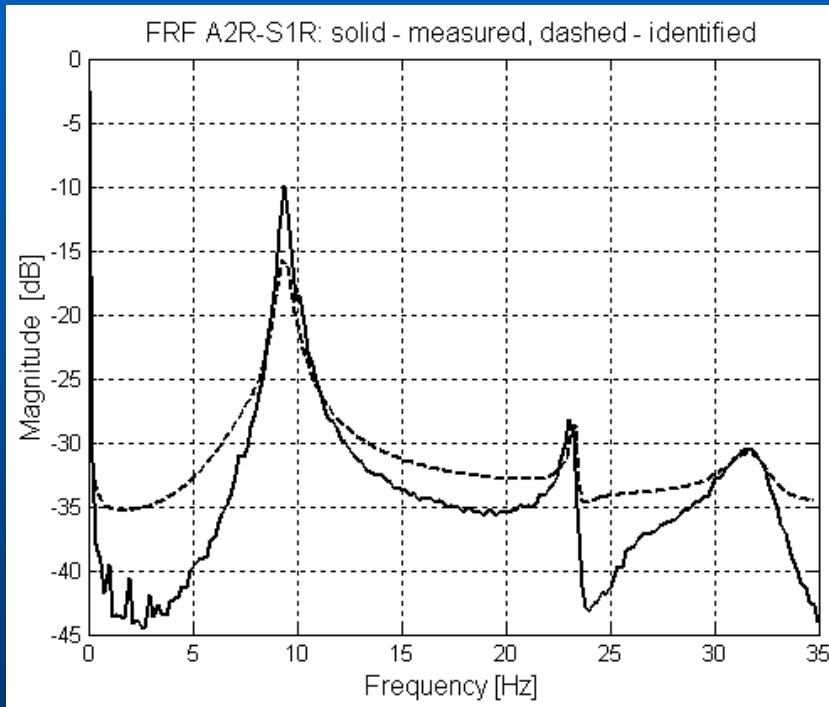


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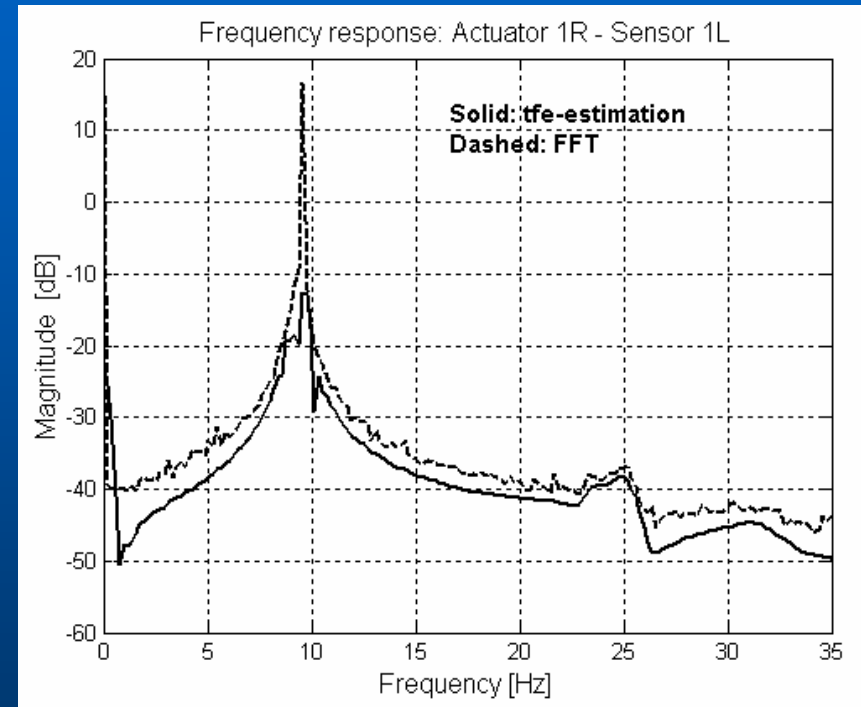


Measured and identified Frequency Response Functions for actuator/sensor pairs A1R-S1L

A2R-S1R



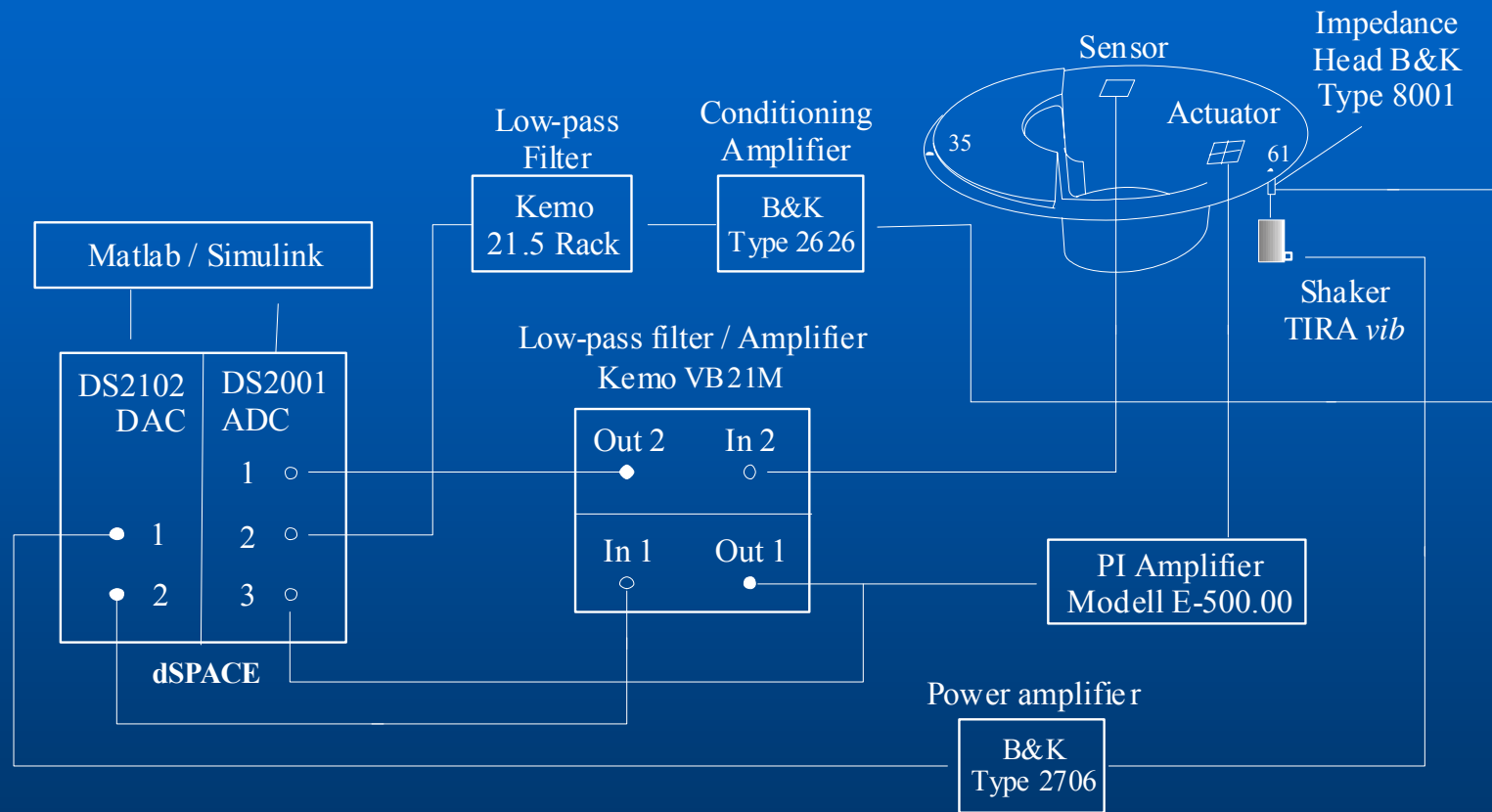
A1R-S1L



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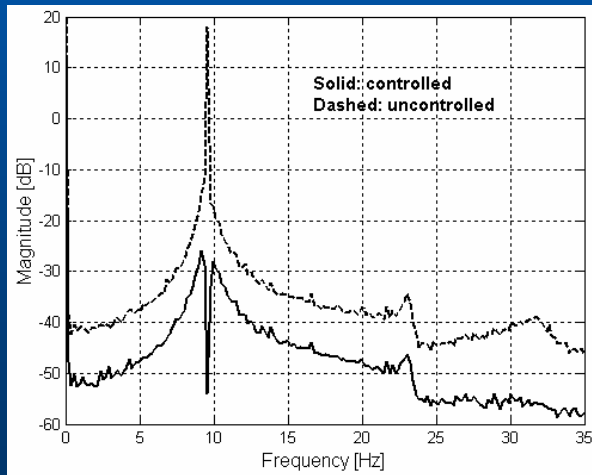
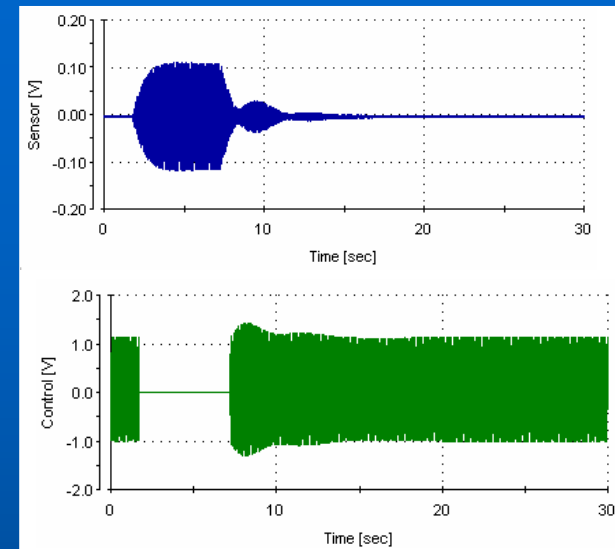
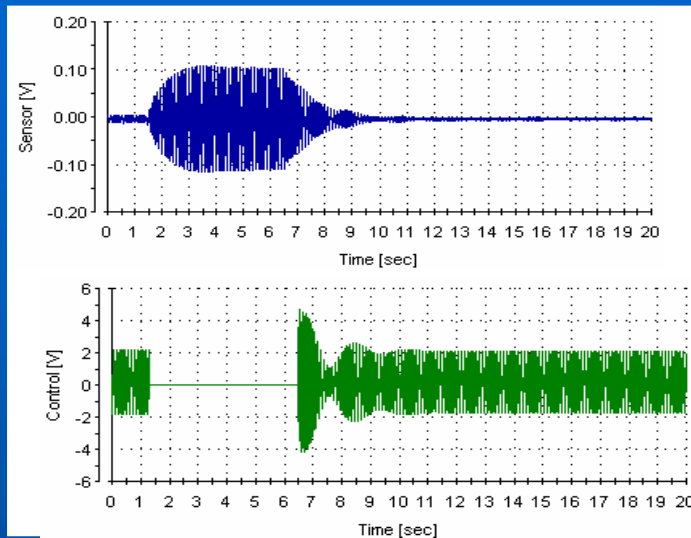


Optimal LQ control

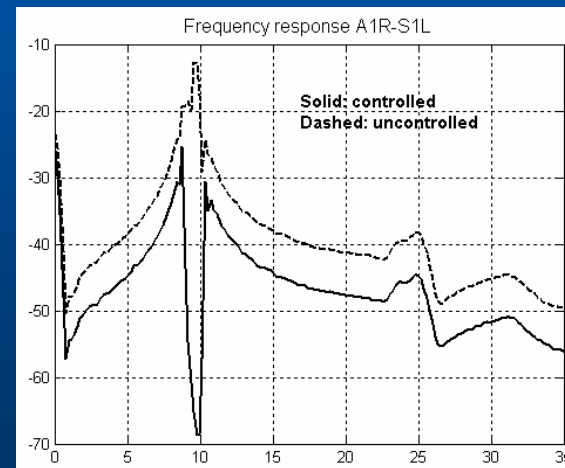


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Actuator/sensor pairs A2R-S1R



Actuator/sensor pairs A1R-S1L

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- In the presentation it was shown, that an overall virtual development approach to design and to evaluate smart structures concepts is required.
- For smart structures design a finite element approach coupled with controller design software Matlab/Simulink was discussed.
- For piezoelectric fibre composites a homogenisation technique based on a RVE approach to evaluate effective material properties was presented.
- For thin-walled structures shell type finite elements were shown, which are an effective approach for an overall design procedure.
- In controller design we have used model based optimal LQ (FE-model and/or identified model) with Kalman estimator and additional dynamics, which was briefly discussed only.
- For calculating best positions of actuators/sensors at structures a gradient based optimization was presented. But simpler methods based on a modal criterion have shown to result in a first acceptable solution.
- The design procedure was applied to several test cases and industrial applications, where also hardware-in-the-loop realizations have been performed to evaluate the results.
- Recent activities are also focused on smart machine systems, which perform large motion, where as design basis an multi-body systems (MBS) approach is used.

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